

Owner's Manual And Assembly Instructions



The Endeavor

Wooden Playcenter

Model: 1-AP047-07



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**Thank you for purchasing a Living Home Outdoors
Playcenter. We hope it will bring you and your children
many years of safe and enjoyable backyard fun.**

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**Your owner's manual should be read carefully before
starting assembly.**



STOP...PLEASE READ!!

IF YOU HAVE ANY QUESTIONS OR ARE MISSING A PART, PLEASE DO NOT CONTACT THE RETAILER THAT YOU PURCHASED THIS PRODUCT FROM.

PLEASE CALL US DIRECTLY
AT THE FACTORY, 1-800-856-4445,
OUR TRAINED STAFF WILL ANSWER YOUR
QUESTIONS AND OR EXPEDITE PARTS
THAT YOU MAY NEED.

For the most efficient service, please log onto our website at **<http://www.adventureplaysets.com>** and register your unit as well as make an order for any missing or damaged parts.

For all international customers, please visit the following website for information on all warranty issues including where to obtain replacement parts.

<http://www.adventureplaysets.com/international>

Dear Customer:

Thank you for purchasing a Living Home Outdoors Playcenter. We hope it will bring you and your children many years of safe and enjoyable backyard fun. Living Home Outdoors equipment is recommended for use by **children 3 to 10 years of age**. Living Home Outdoors structures are **not intended for public use**. **Living Home Outdoors does not warranty any of its residential structures subjected to commercial use.**



WARNING: This Symbol points out important safety instructions which, if not followed, could endanger the personal safety of yourself and your children and/or damage your property. You **MUST** read and follow all instructions in this manual before attempting to use this playcenter.



WARNING: Children must **NOT** use this playcenter until unit has been completely assembled and inspected by an adult to insure set has been properly installed and anchored.

Please follow all recommendations below. **Failure to do so may result in the warranty being void and/or safety violations that could result in serious injury.** The following information has been provided to help you in your installation, continued satisfaction, and safe operation of your Living Home Outdoors purchase.

Always keep the safety of your children in mind as your play structure is being built and as your children play on the set. Before your children play on the set please review the Operation Instructions with them to help ensure their safety.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. IN ORDER TO PROVIDE YOU WITH THE MOST EFFICIENT SERVICE, IT IS REQUIRED THAT YOU PROVIDE US WITH THE PART NUMBERS WHEN ORDERING PARTS.

Please do **NOT** return the playcenter to the retailer from which it was purchased, without first contacting Customer Service.

General Information:

Please take time and fill out the information below. This information will be needed for warranty issues.

Date of Purchase: _____ **Date stamped on box:** _____

Manufacturer: Adventure Playsets

Vendor: _____

14201 Interstate 27

Amarillo, TX 79119

Ph. #: 1-800-856-4445

Fax: 806-622-1515

E-mail: custservice@adventureplaysets.com

Website: <http://www.adventureplaysets.com>

International Website: <http://www.adventureplaysets.com/international>

Unit Type:

Unit Name: The Endeavor - 2007

Revision Date: 08/08/06

Unit Model Number: 1-AP047-07

Maximum Fall Height:

8'-0"

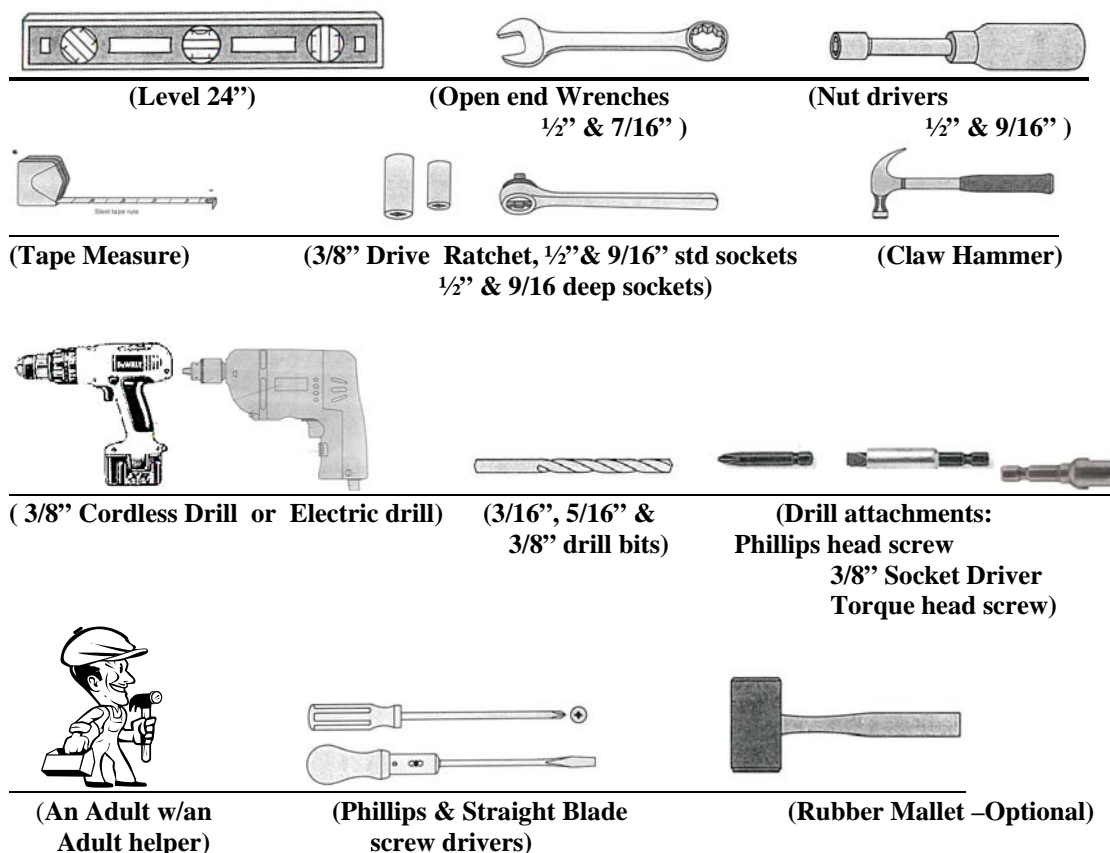
The instructions and owner's manual for your new Playcenter should be read in its entirety before assembly, to minimize problems and safety issues. We recommend reading the owner's manual thoroughly after you have identified all of the parts for your Playcenter as discussed in the Helpful Installations Hints section below.

Positioning Your Play center

1. The Playcenter is designed to be installed on a level surface **by an Adult with an Adult helper**. Try to place in a flat area of your yard to minimize ground preparation.
2. Place the equipment not less than 6 ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
3. It is a good idea to place your Playcenter in an area that is convenient for adults to watch children at play.
4. The area that you choose should be policed for glass, rocks or anything jagged or sharp that could endanger your children's safety. The surface underneath your play system can cause or prevent injuries. We have additional suggestions in the Suggested Playground Surfacing Section.
5. Do not build your playset on top of surfacing material.

Tools Required for Installation:

(These are the tools that are generally required for assembly of our playsets. These tools are not included in the playset purchase.)



Helpful Installation Hints

1. Depending on your experience, assembly of this Play set should take approximately 6 to 12 hours after inventory of parts. Therefore, we recommend you set aside a full day for assembly.
2. Identify all of the parts for your Playcenter. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
3. After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
4. Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
5. Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
6. After steps 1 thru 4 have been completed, read all the way through the instructions completely. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
7. Pay close attention to the diameter and length of each bolt and screw. There will be different sizes in the same bag, so they must be sorted correctly.
8. Swing hangers should be buried past the threads, so that the loop is against the swing beam. Adventure Playsets is not responsible for incorrect installations of swing hangers. Failure to properly install swing hangers may cause severe injury.
9. Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
10. After the main unit is assembled it is critical that the floor is level and square. If the main frame is not level, the walls and floor will be out of square.
11. After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons. Check all bolt connections and swing hangers every two weeks.
12. Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

READ! VERY IMPORTANT!

If you are missing parts or have questions regarding the installation of our quality product PLEASE call us directly at the factory (1-800-856-4445). Our trained staff will be happy to assist you.

ATTENTION: INTERNATIONAL CUSTOMERS

We thank you for purchasing our excellent quality play equipment. We are sure that you will be satisfied with your selection. However, should you experience any problems or require any advice, do not return the item to the store, please visit the following website for information on all warranty issues including where to obtain replacement parts.

<http://www.adventureplaysets.com/international>

Suggested Playground Surfacing

- ❑ Playground equipment should never be placed on hard surfaces such as concrete or asphalt.
- ❑ Shredded bark mulch, wood chips, fine sand and fine gravel, are added as shock absorbing materials after assembly. If used properly these materials can absorb some of the impact of a child's fall.
- ❑ All surface material should extend a minimum of 6 feet in all directions around the play area.
- ❑ Do not apply playground surfacing until after the unit is completely constructed. Playset should not be built on top of surfacing.

The following chart explains the fall height in feet from which a life threatening head injury would not be expected

Critical Heights in feet (m) of Tested Materials

Material	Uncompressed Depth			Compressed Depth
	6" (152mm)	9" (228mm)	12" (304mm)	to 9" (228mm)
Wood Chips	7' (2.13m)	10' (3.05m)	11' (3.35m)	10' (3.05m)
Double-Shredded bark mulch	6' (1.83m)	10' (3.05m)	11' (3.35m)	7' (2.13m)
Engineered Wood Fibers	6' (1.83m)	7' (2.13m)	>12' (3.66m)	6' (1.83m)
Fine Sand	5' (1.52m)	5' (1.52m)	9' (2.74m)	5' (1.52m)
Coarse Sand	5' (1.52m)	5' (1.52m)	6' (1.83m)	4' (1.22m)
Fine Gravel	5' (1.52m)	7' (2.13m)	10' (3.05m)	6' (1.83m)
Medium Gravel	5' (1.52m)	5' (1.52m)	6' (1.83m)	5' (1.52m)
Shredded Tires*	10-12' (3.0-3.6m)	N/A	N/A	N/A

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

Operating Instructions:



NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

1. This Playcenter is designed for the use of 8 occupants who have a combined weight **not exceeding** 580 pounds on the elevated floor, 3 occupants who have a combined weight of 281 pounds on the swing area, for a total Unit capacity of 11 occupants who have a combined weight of 861.
2. On-site adult supervision is **required**.
3. Instruct children **not** to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
4. Instruct children to sit in and **never** stand on swings
5. Instruct children **not** to twist the chains and ropes and not to loop them over the top support bar, since this may reduce the strength of the chain or rope.
6. Instruct children **not** to jump from swings or other playground equipment in motion.
7. Instruct children to **not push** empty seats. The seat may hit them and cause serious injury.
8. Instruct and teach children to sit in the center of the swings with their full weight on the seats.
9. Instruct children **not** to use the equipment in a manner other than intended.
10. Instruct children to **always** go down slides feet first. Never slide headfirst.
11. Instruct children to **look** before they slide to make sure no one is at the bottom.
12. Instruct children to **never** run up a slide, as this increases their chances of falling.
13. The parents should have the children **dress appropriately** with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
14. Instruct children **not** to climb when the equipment is wet.
15. Instruct children to **never** jump from a fort deck. They should always use the ladder, ramp or slide.
16. Instruct children to **never** crawl or walk across the top of monkey bars.
17. Instruct children to **never** crawl on top of a fort roof.
18. Verify that any suspended climbing ropes, chain, or cable are secured at both ends and that they cannot be looped back on it.
19. Instruct children **not** to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
20. Instruct children to **never** use Monkey Bar when swings or glider are in use.
21. Instruct children to **never** wrap their legs around swing chain.
22. Instruct children to **never** slide down the swing chain.

Maintenance Instructions:

1. Check all nuts and bolts twice monthly during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware every two weeks due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
2. Remove plastic swing seats and take indoors or do not use when the temperature drops below 32 °F.
3. Oil all metallic moving parts monthly during the usage period.
4. Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
5. Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats or has exposed metal in the edges of the swing seat. If there are already exposed metal inserts on the edge of the seat, immediately remove the seats and chains to prevent serious injury. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact Adventure Playsets for replacement parts.
6. For rusted areas on metallic members such as monkey bars, hand supports, brackets, etc., sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
7. Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your Playcenter with stain regularly, it will help prevent severe checking/splitting and other weather damage.
8. We have applied a waterborne transparent stain to your unit. This is done for color only. Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any "rough" spots on your set. Please note this is a requirement of your warranty.
9. Creating and maintaining the Playcenter on a level location is very important. As your children play, your Playcenter will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.

Disposal Instructions:

When the Playcenter use is no longer desired, it should be disassembled and disposed of in such a way that no unreasonable hazards will exist at the time the unit is discarded.

NOMINAL MATERIAL SIZES			
NAMED SIZE		TRUE SIZE	
Imperial (")	Metric (mm)	Imperial (")	Metric (mm)
1x6	2.5x15.3	3/4x5 1/2	1.9x14
5/4x4	3.2x10.2	1x3 1/2	2.5x9
5/4x6	3.2x15.3	1x5 1/2	2.5x14
2x2	5x5	1 1/2x1 1/2	3.8x3.8
2x3	5x7.6	1 1/2x2 1/2	3.8x6.4
2x4	5x10	1 1/2x3 1/2	3.8x9
2x6	5x15.3	1 1/2x5 1/2	3.8x14
4x4	10x10	3 1/2x3 1/2	9x9
Estimated Sizing Due to Molding of Wood			

APPENDIX A

Information on Playground Surfacing Materials:

The following information is from the *United States Consumer Product Safety Commission's Information Sheet for playground surfacing material*. Also see the following website for additional information: www.cpsc.gov/cpscpub/pubs/323.html.

X3. CONSUMER INFORMATION SHEET FOR PLAYGROUND SURFACING MATERIALS¹¹

X3.1 The U.S. Consumer Product Safety Commission (CPSC) estimates that about 100,000 playground equipment-related injuries resulting from falls to the ground surface are treated annually in U.S. hospital emergency rooms. Injuries involving this hazard pattern tend to be among the most serious of all playground injuries, and have the potential to be fatal, particularly when the injury is to the head. The surface under and around playground equipment can be a major factor in determining the injury-causing potential of a fall. It is self evident that a fall onto a shock-absorbing surface is less likely to cause a serious injury than a fall onto a hard surface. Playground equipment should never be placed on hard surfaces such as concrete or asphalt and while grass may appear to be acceptable it may quickly turn to hard packed earth in areas of high traffic. Shredded bark mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surfaces when installed and maintained at a sufficient depth under and around playground equipment.

X3.2 Table X3.1 lists the maximum height from which a child would not be expected to sustain a life-threatening head injury in a fall onto four different loose-fill surfacing materials if they are installed and maintained at depths of 6, 9, and 12 in. However, it should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

X3.3 It is recommended that a shock absorbing material should extend a minimum of 6 ft in all directions from the perimeter of stationary equipment such as climbers and slides. However, because children may deliberately jump from a moving swing, the shock absorbing material should extend in the front and rear of a swing a minimum distance of 2 times the height of the pivot point measured from a point directly beneath the pivot on the supporting structure.

X3.4 This information is intended to assist in comparing the relative shock-absorbing properties of various materials. No particular material is recommended over another. However, each material is only effective when properly maintained. Materials should be checked periodically and replenished to maintain correct depth as determined necessary for your equipment. The choice of a material depends on the type and height of the playground equipment, the availability of the material in your area, and its cost.

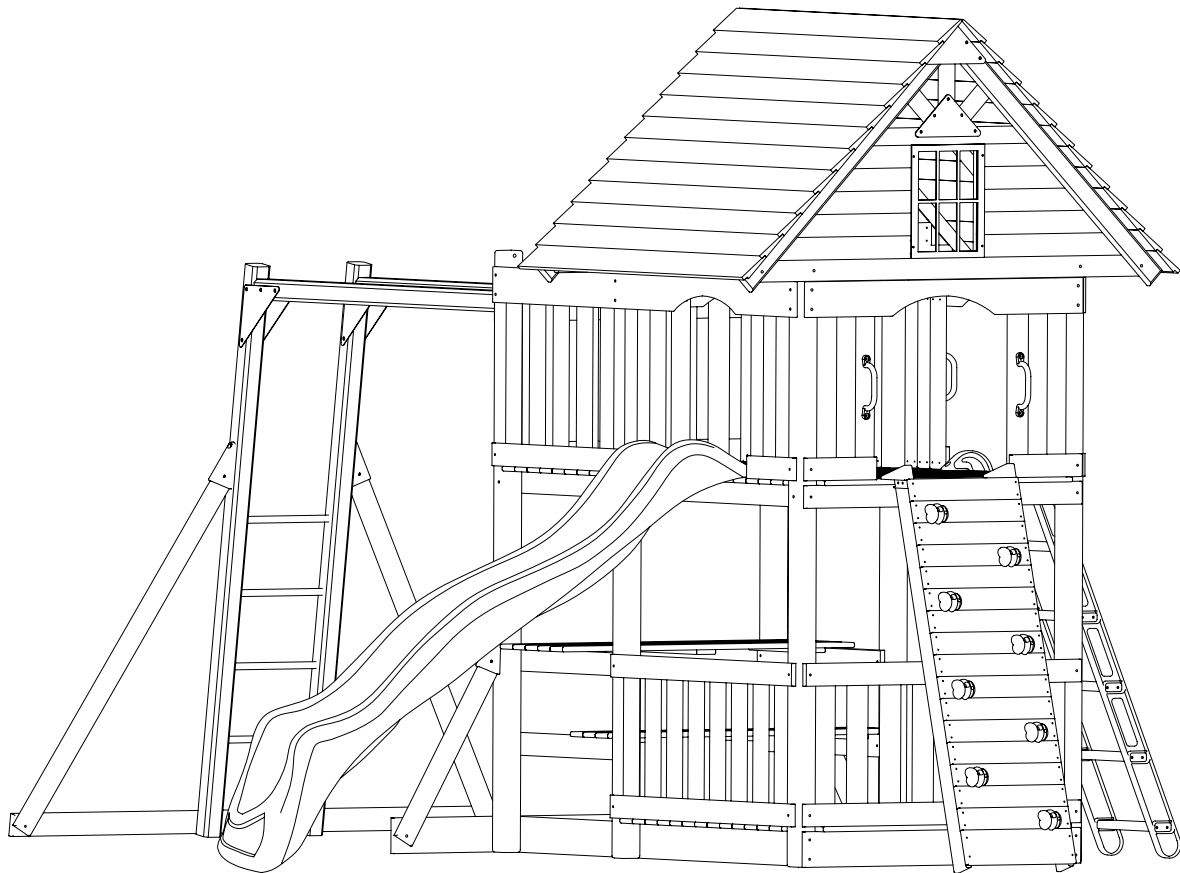
¹¹This information has been extracted from the CPSC publications "Playground Surfacing — Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772.

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The standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either approved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards. 100 Barr Harbor Drive, West Conshohocken, PA 19428.

The Endeavor

Wooden Playcenter

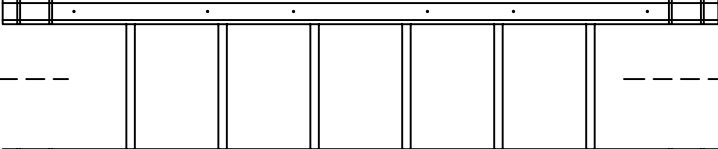
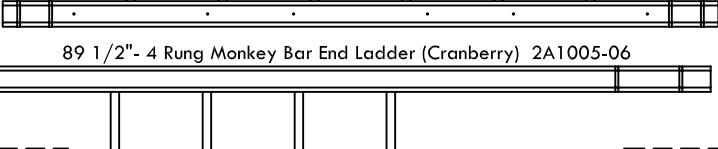
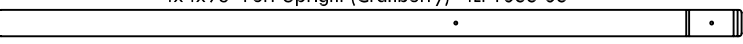
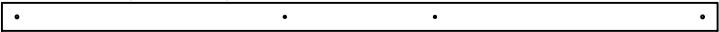
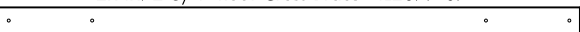
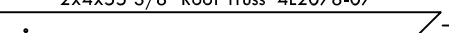
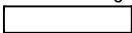
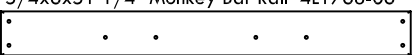
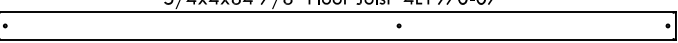
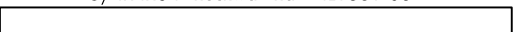
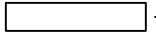
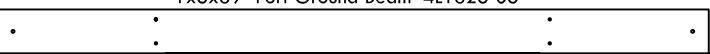
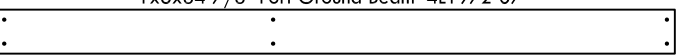
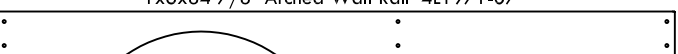
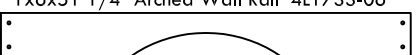
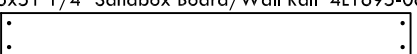
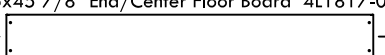
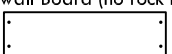
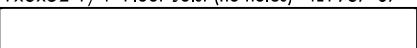


LIVING HOME™

outdoors

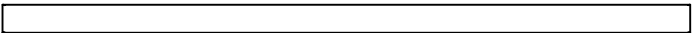
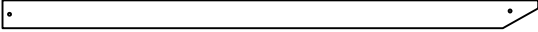


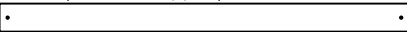
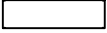

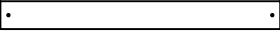
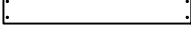
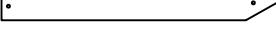
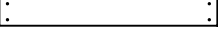

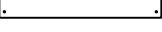
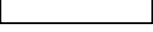
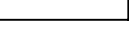
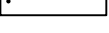




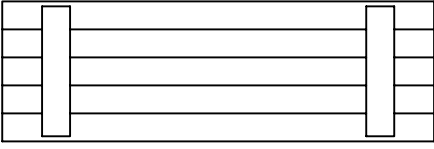
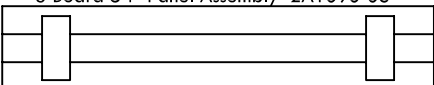
Parts Identification

Wood Components

ID LETTER	DESCRIPTION	QUANTITY
A	89 1/2" - 6 Rung Monkey Bar Top Ladder (Cranberry) 2A1160-07 	1
B	89 1/2" - 4 Rung Monkey Bar End Ladder (Cranberry) 2A1005-06 	1
C	4x4x93" Fort Upright (Cranberry) 4LP1066-06 	6
D	5/4x4x89 1/2" Monkey Bar Ground Beam 4L1978-07 	1
E	2x4x72 3/4" Roof Cross Brace 4L2077-07 	2
F	2x4x55 3/8" Roof Truss 4L2078-07 	4
G	2x4x16" Ladder Rung 4L504 	5
H	5/4x6x51 1/4" Monkey Bar Rail 4L1768-06 	1
I	5/4x4x84 7/8" Floor Joist 4L1970-07 	2
J	5/4x4x64" Rockwall Rail 4L1631-06 	2
K	5/4x4x17 1/2" Rockwall Cap Board 4L1650-06 	1
L	1x6x89" Fort Ground Beam 4L1826-06 	1
M	1x6x84 7/8" Fort Ground Beam 4L1972-07 	2
N	1x6x84 7/8" Arched Wall Rail 4L1971-07 	2
O	1x6x51 1/4" Arched Wall Rail 4L1733-06 	2
P	1x6x51 1/4" Sandbox Board/Wall Rail 4L1695-06 	1
Q	1x6x45 7/8" End/Center Floor Board 4L1817-06 	5
R	1x6x20 1/4" Rockwall Board (no rock hole) 4L1657-06 	1
S	1x6x52 1/4" Floor Joist (no holes) 4L1967-07 	1

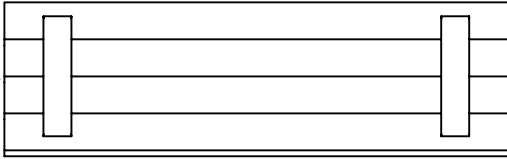
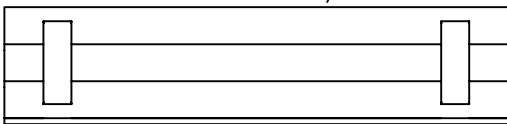
Parts Identification

Wood Components

ID LETTER	DESCRIPTION	QUANTITY
T	1x4x86" Floor Center Brace 4L1973-07 	1
U	1x4x67" Monkey Bar Angle Brace 4L1584-06 	2
V	1x6x44 1/2" Bottom Deck Floor Support (no holes) 4L1966-07 	1
X	1x3x52" Center Roof Brace 4L2118-07 	2
Y	1x4x51 1/4" Floor Support/Wall Rail 4L1702-06 	8
Z	1x4x12 3/4" Window Rail (no holes) 4L1742-07 	4
AA	1x4x46 3/4" Wall Rail 4L1777-06 	2
AB	1x4x35 1/2" Picnic Rail 4L2093-07 	4
AC	1x4x23 1/2" Wall Slat/Window Rail 4L1686-06 	20
AD	1x4x35" Fort Angle Brace 4L1825-06 	2
AE	1x4x27 1/4" Wall Slat 4L1424-05 	46
AF	1x4x20 1/4" Rockwall Board 4L1394-05 	8
AG	1x4x20 1/4" Rockwall Board/Window Rail 4L1496-05 	12
AH	1x4x19" Window Wall Brace 4L1743-06 	4
AI	1x4x16 1/4" Window Rail 4L1626-06 	4
AJ	1x4x13 1/4" Wall Rail 4L1700-06 	6
AK	1x3x16 1/4" Picnic Table Top Cleat 4L2127-07 	1
AL	1x3x29 1/2" Sunburst Cross Spoke 4L1762-06 	2
AM	1x3x13 1/2" Sunburst Vertical Spoke 4L1761-06 	2
AN	1x3x7 7/8" Sunburst Angled Spoke/Picnic Table Seat Cleat 4L1760-06 	5
AO	5 Board 54" Panel Assembly 2A190-06 	6
AP	3 Board 54" Panel Assembly 2A1090-06 	4



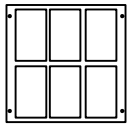
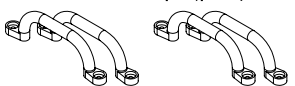
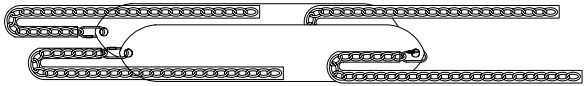
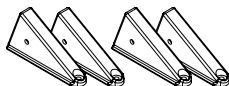
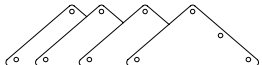
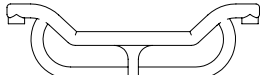
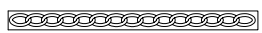
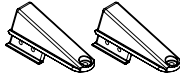
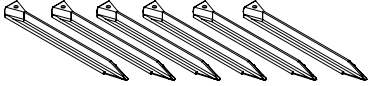
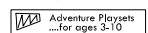
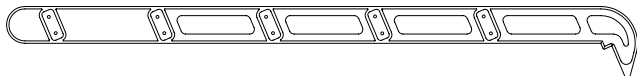
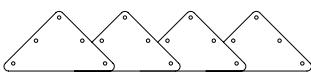
Parts Identification

Wood Components

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AR	3 Board 63" Roof Panel Assembly 2FB1174-07 	2

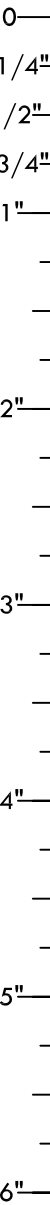
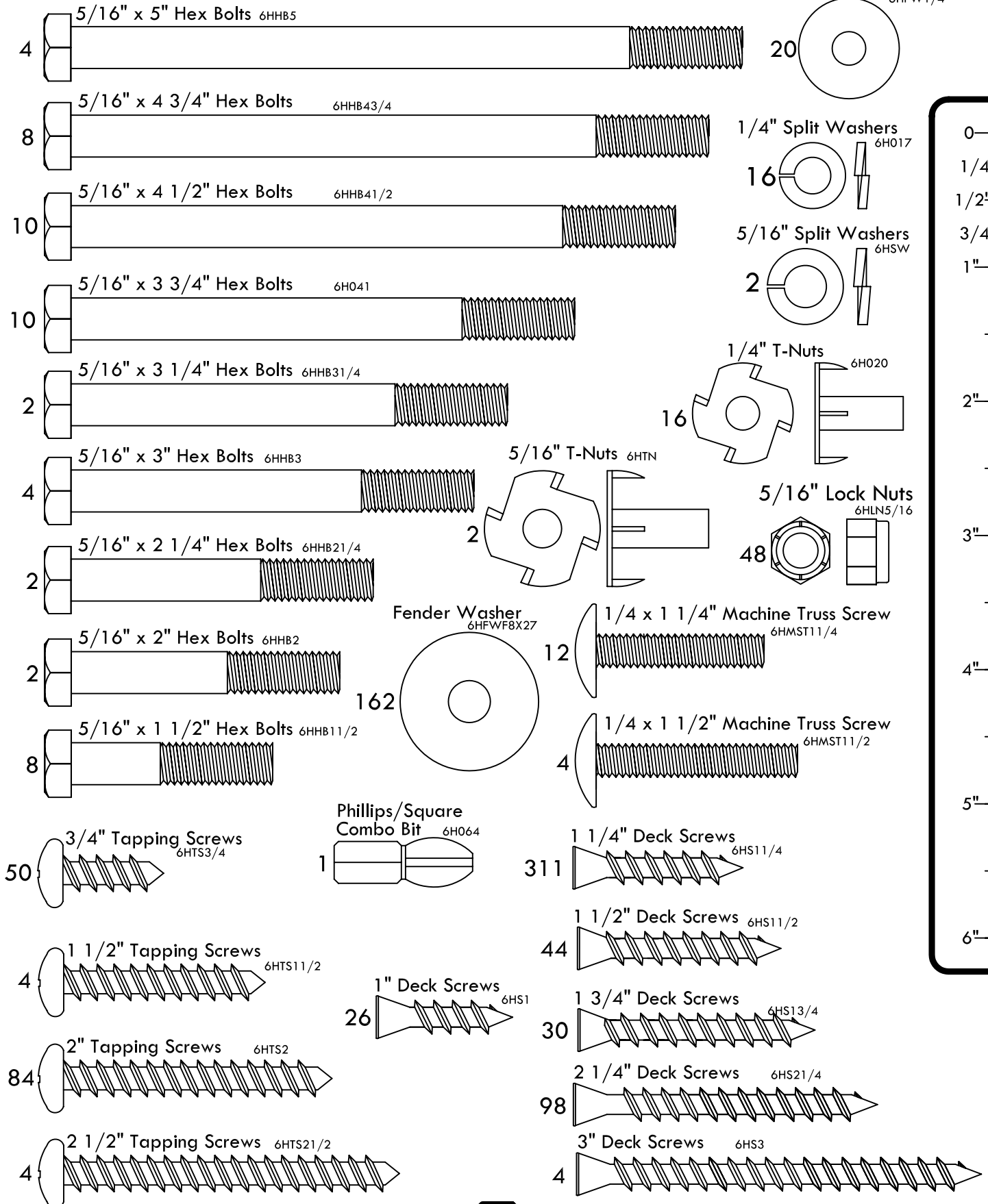
Parts Identification

Accessories

1 - 10' Green Slide - 6P104 		
20 - Green L-Bracket - 6M021 	2 - Plastic Window Frame - 6P099 	2 - Yellow Hand Grips (pair) - 6P002 
2 - Yellow Swing Seats w/chain - 2A1170-07 	4 - Angle Brace Bracket - 6P073 	
4 - Monkey Bar Plate - 6M018 	1 - Trapeze Bar - 6P053 	
2 - 23 link Trapeze Chain - 6M046 	2 - Rockwall Bracket - 6P079 	
6 - Green Plastic Stakes - 6P085 	1 - Adventure Playsets Identification Sticker 6BLAB22 	
2 - Deck Ladder Rail - 6P077 	4 - 5 Hole Sunburst Plate - 4M1006 	

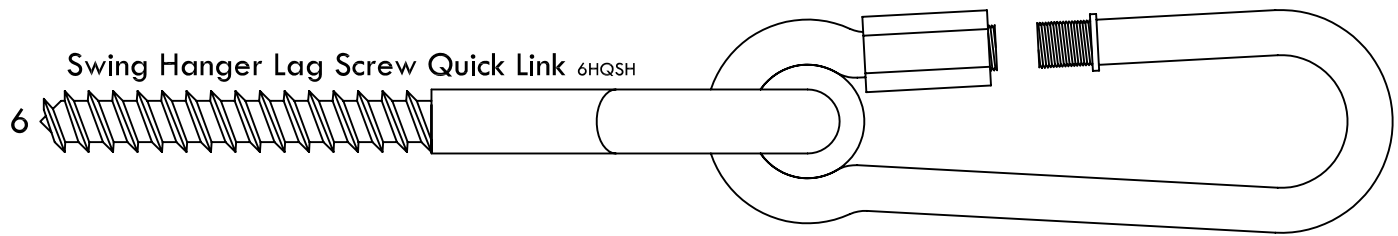
Hardware Identification

Fort Hardware Bag - 3H1166-07



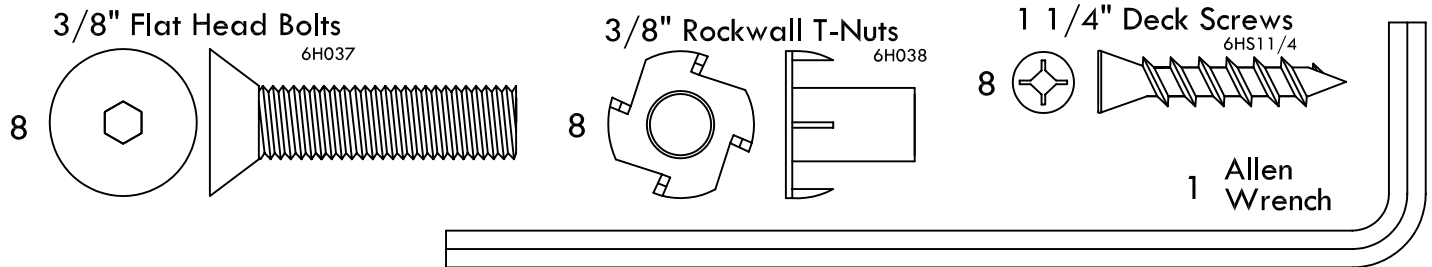
Hardware Identification

Fort Hardware Bag - 3H1166-07 cont.



Rock Hardware Bag - 6P055

8 Rockwall Rocks (Not Shown)

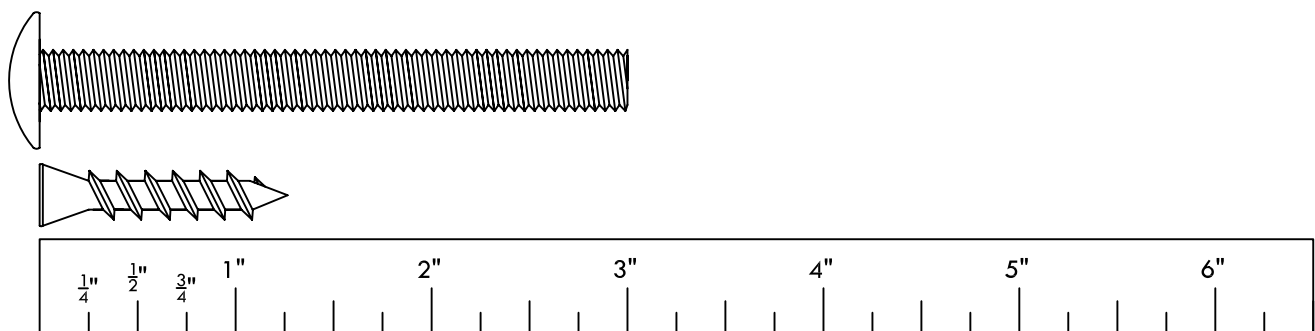


Measuring hardware

It is very important that you get the right hardware in the correct place when assembling the unit. You can use the ruler below to measure your hardware or you can compare the hardware to the hardware identification page.

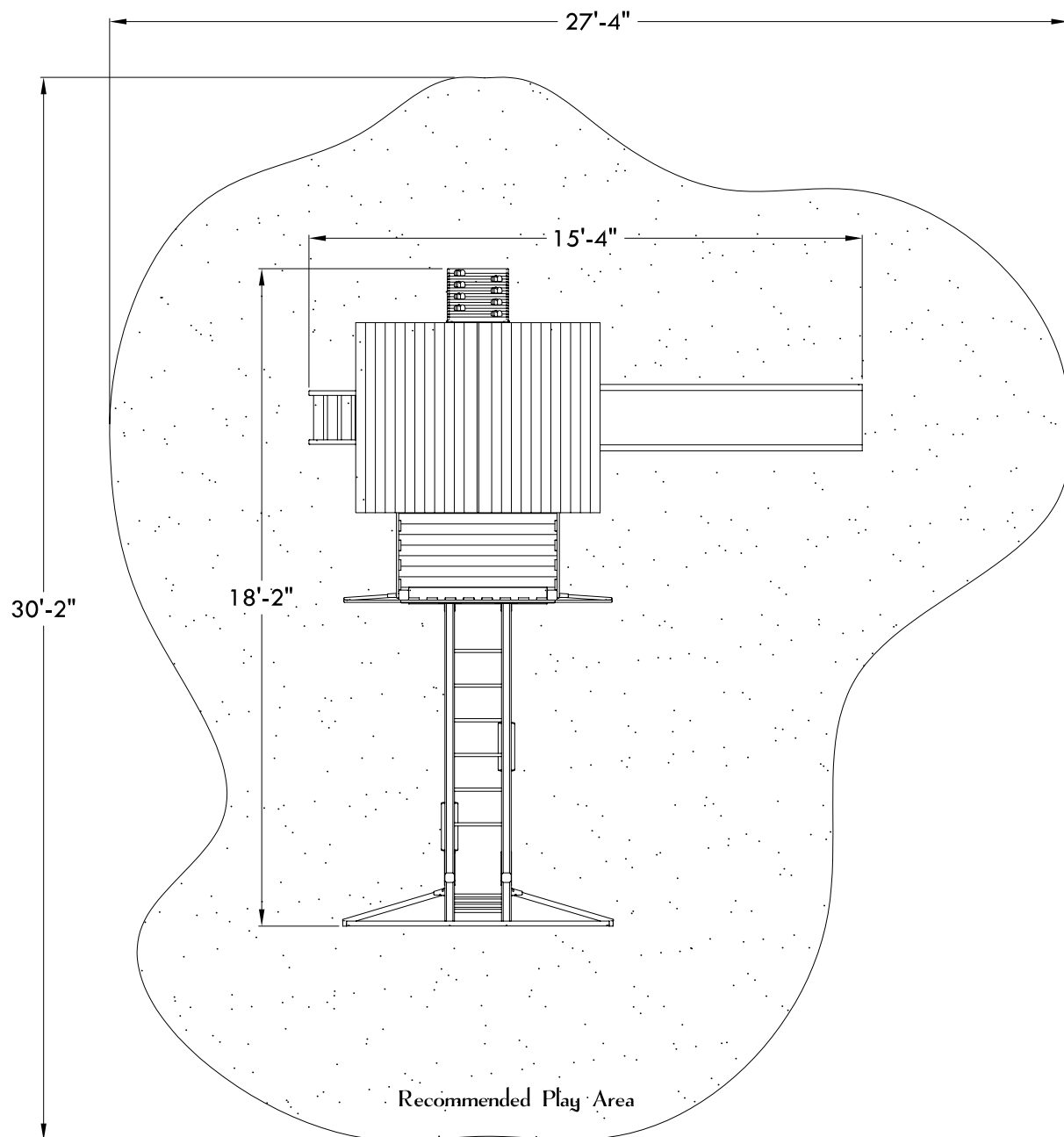
NOTES:

- 1) Do not include bolt head when measuring length of bolt.
- 2) Include full length of deck screw when measuring.



Basic Setup Dimensions

Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines or electrical wires.

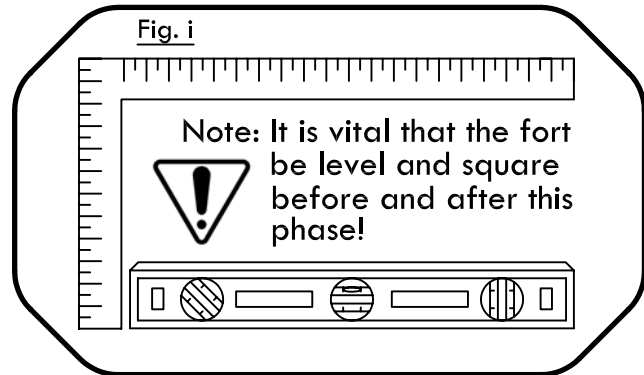


Important Assembly Notes

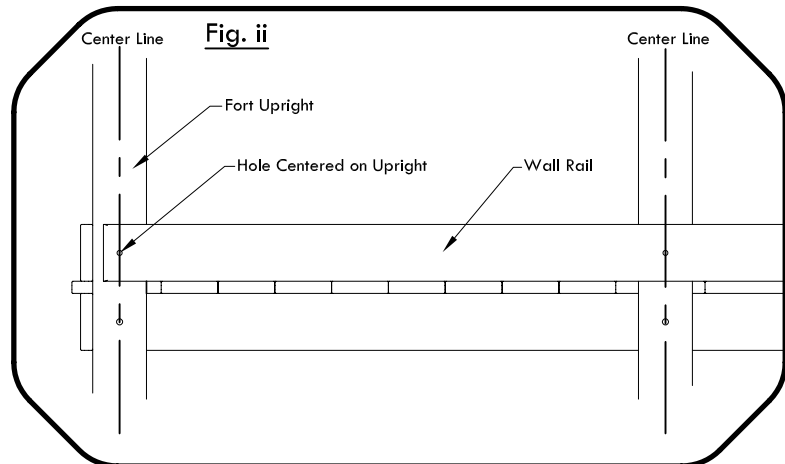
Below are some important Assembly notes that will make your assembly easier.

- 1) Taking a thorough inventory before assembly would be very helpful to insure uninterrupted and error-free assembly. If you should be missing any parts or have damaged parts, please do not return to the retailer from which you purchased the unit. Please call our Customer Service Department directly at 1-800-856-4445. Our trained staff will answer your questions and/or expedite any parts you may need.

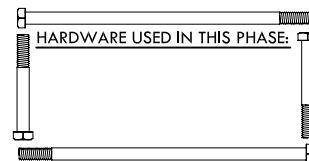
- 2) While assembling unit, take time before and after each phase to make sure Fort is level and square, if fort is not level and square, assembly will be difficult and improper assembly may result. Extra care must be taken to assure the fort is square on the phases that include this symbol in Fig i.



- 3) When installing Rails to a place on an Upright without a pre-drilled hole, make sure hole on Rail is in the center of the Upright. (see Fig. ii)



- 4) Pay close attention to this symbol, it will list all the hardware needed for the current phase. It can be a valuable aid when sorting hardware. Assembly will be made easier if hardware is sorted by phase.



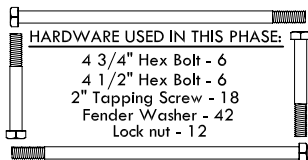
- 5) Pay close attention to make sure you are using the correct hardware in the correct places. Using incorrect hardware may result in improper assembly.
- 6) Read the steps of each phase thoroughly. The written steps may include important information not shown in the illustrations.

Phase 1

Frame Assembly

Items needed for this phase:

- (6) Fort Uprights 'C'
- (2) Floor Joists 'I'
- (2) Fort Ground Beams 'M'
- (2) Arched Wall Rails 'N'



Step 1: Floor Joists 'I' Attachment:

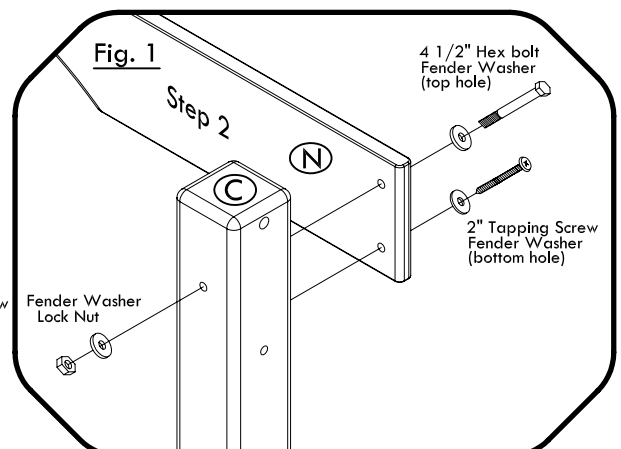
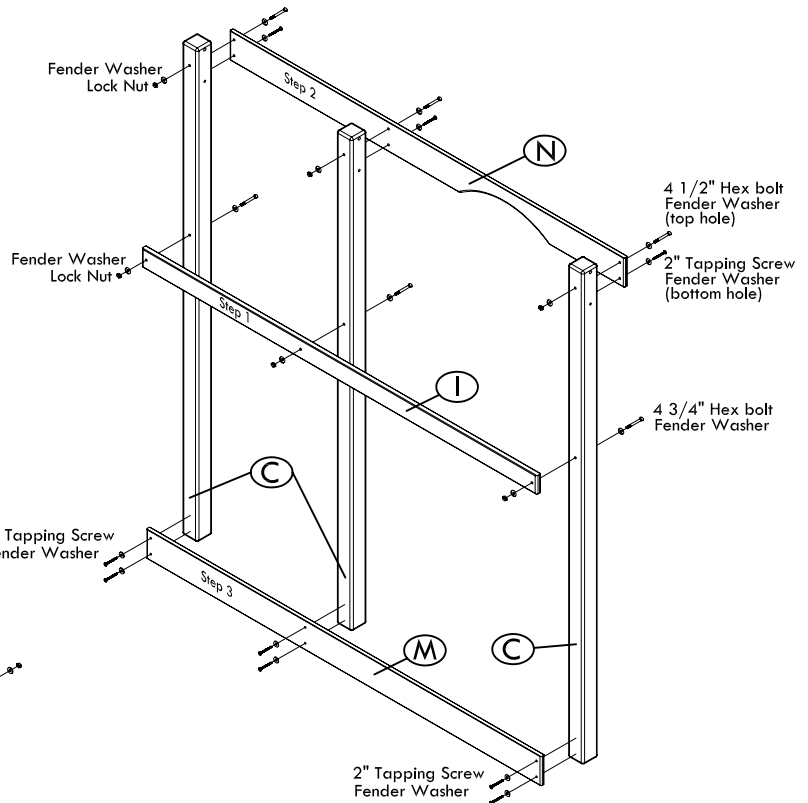
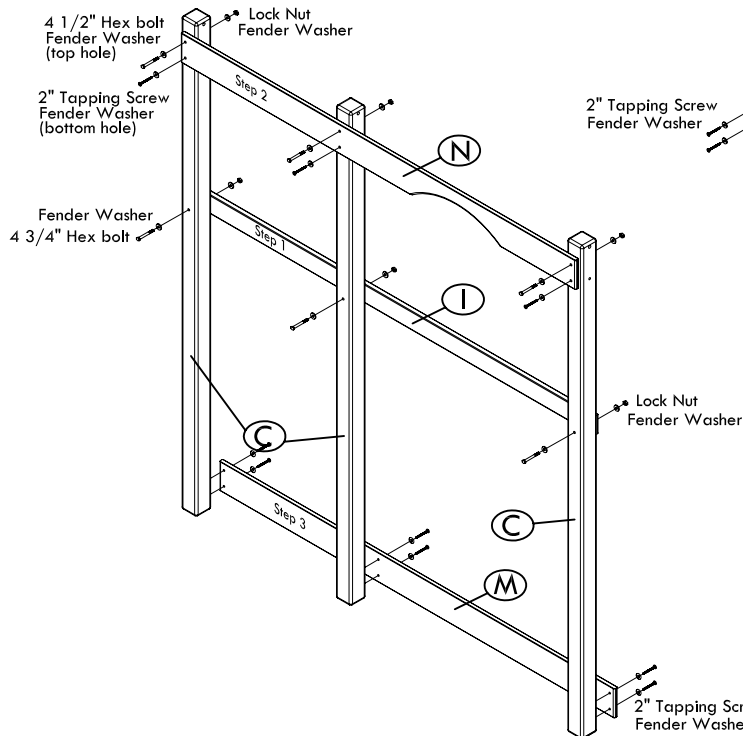
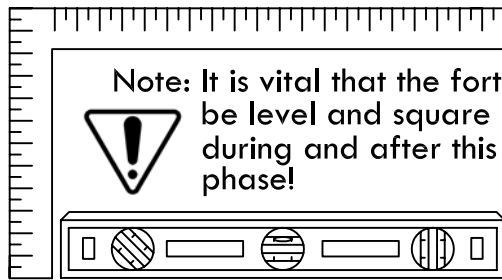
Attach Floor Joists 'I' to Uprights 'C' with 4 3/4" hex bolts, fender washers and lock nuts as shown. Make sure the orientation of the boards are correct before proceeding to Step 2.

Step 2: Arched Wall Rails 'N' Attachment:

- a) Place a 4 1/2" hex bolts with fender washers through the top holes on Wall Rails 'N', then through the hole shown on Uprights 'C' and into a fender washer and lock nut on the other side.
- b) Make sure the Fort Frames are square and place a 2" tapping screw with fender washer through bottom holes on Rails 'N' and screw into Uprights 'C'. (see Fig. 1)

Step 3: Fort Ground Beams 'M' Attachment:

Make sure Fort Frames are square and attach Ground Beams 'M' to the bottom of Uprights 'C' with 2" tapping screws and fender washers as shown.

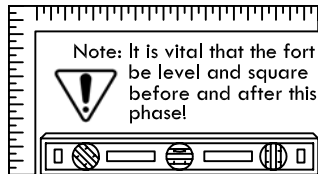
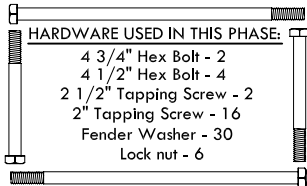


Phase 2

Frame Assembly

Items needed for this phase:

- (1) Monkey Bar Rail 'H'
- (1) Fort Ground Beam 'L'
- (2) Arched Wall Rail 'O'
- (1) Sandbox Board 'P'
- (2) Floor Supports 'Y'



Step 1: Arched Wall Rails 'O' Attachment:

- a) Place a 4 1/2" hex bolt with fender washer through the bottom holes of Arched Wall Rail 'O', then through hole shown on Uprights 'C' and into a fender washer and lock nut on the other side.
- b) Make sure the fort is square and place a 2" tapping screw with fender washer through the top holes of Rail 'O' and screw into Uprights 'C'.

Step 2: Monkey Bar Rail 'H' Attachment:

- a) Place a 4 3/4" hex bolt with fender washer through the TOP holes of Monkey Bar Wall Rail 'H', then through hole shown on Upright 'C' and into a fender washer and lock nut on the other side.
- b) Make sure the fort is square and place a 2 1/2" tapping screw with fender washer through the bottom holes on Rail 'H' and screw into Uprights 'C'.

Note: This Rail will NOT be even with the previously placed rails 'N', it will be lower. (see Fig. 2)

Step 3: Sandbox Board 'P' Attachment:

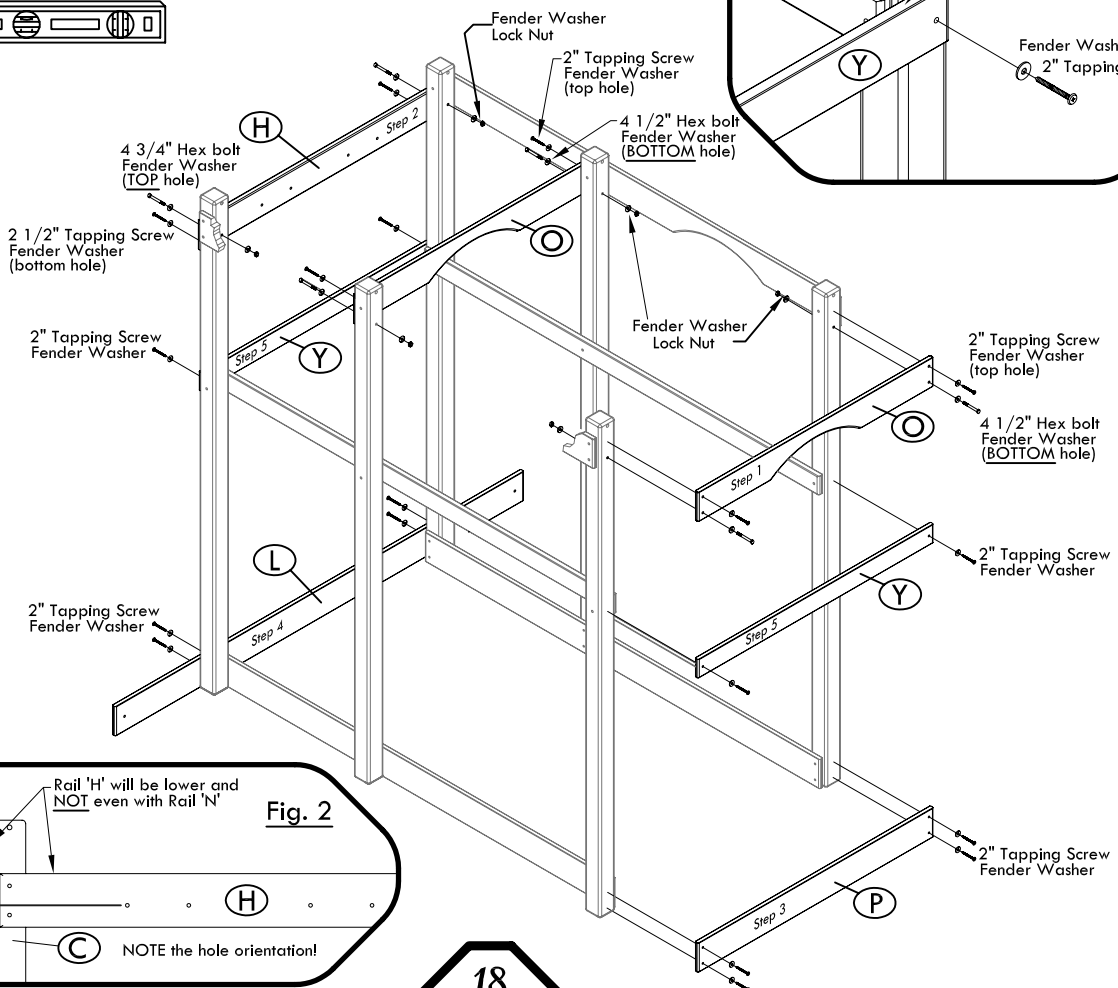
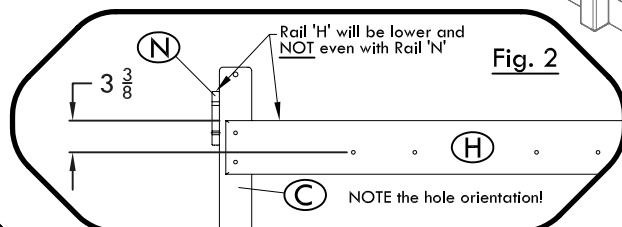
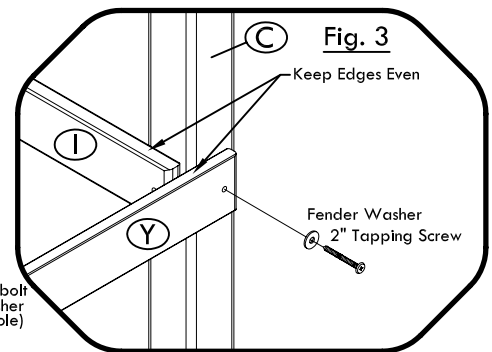
Make sure fort is level & square and attach Sandbox Board 'P' to the bottom of Uprights 'C' with 2" tapping screws with fender washers.

Step 4: Fort Ground Beam 'L' Attachment:

Make sure fort is level & square and attach Fort Ground Beam 'L' to the bottom of Fort with 2" tapping screws with fender washers as shown.

Step 5: Floor Supports 'Y' Attachment:

Make sure fort is level & square and attach Floor Supports 'Y' to Uprights 'C', even with Floor Joists 'I', with 2" tapping screws and fender washers as shown. (see Fig. 3)

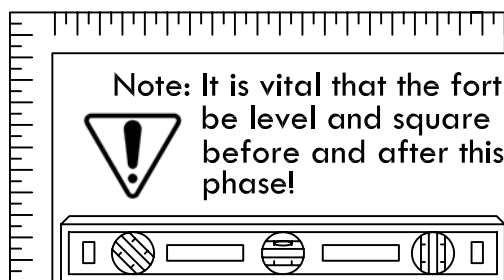
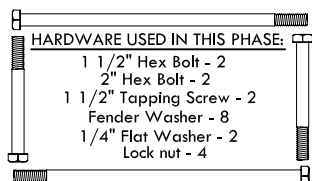


Phase 3

Frame Bracing

Items needed for this phase:

- (2) Fort Angle Braces 'AD'
- (2) Angle Brace Brackets

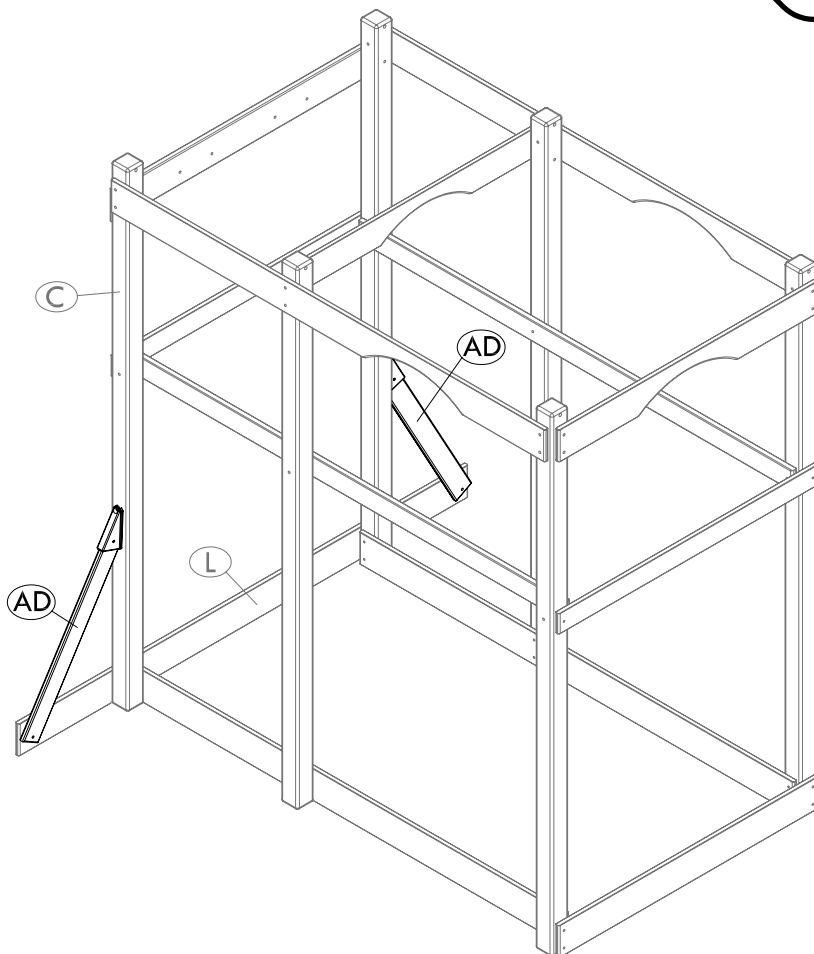
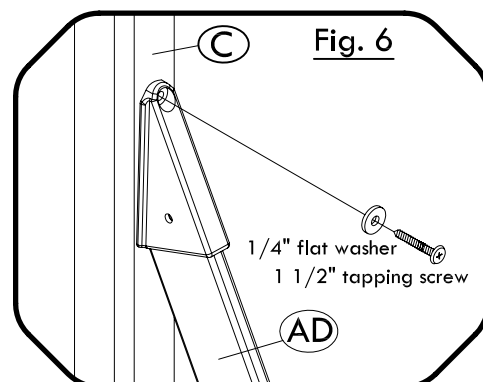
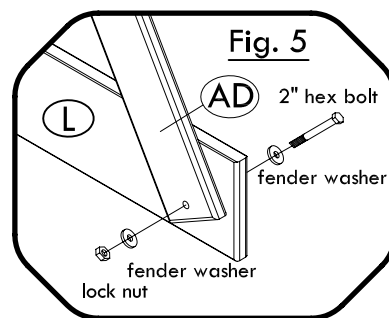
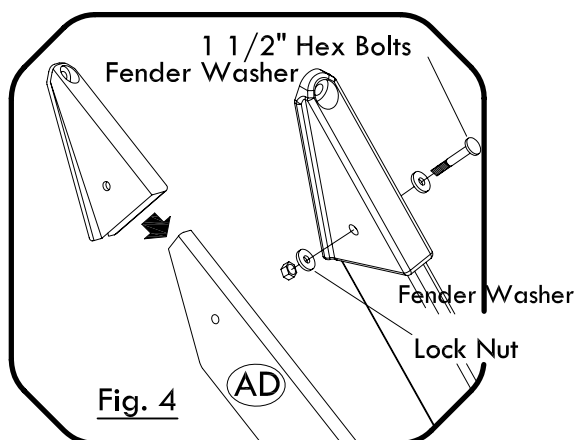


Step 1: Angle Bracket Attachment:

- a) Place Angle Brace Brackets over angled cut end of Fort Angle Braces 'AD' and line up holes.
- b) Attach Angle Brace Brackets to Fort Angle Braces 'AD' with 1 1/2" hex bolts, fender washers, and lock nuts as shown in Fig. 4.

Step 2: Fort Angle Brace 'AD' Attachment:

- a) Attach the square end of Fort Angle Braces 'AD' to Fort Ground Beam 'L' with 2" hex bolts, fender washers and lock nuts as shown in Fig. 5.
- b) Make sure fort is level and square and attach Angle Brace Brackets to Fort Uprights 'C' with 1 1/2" tapping screws and 1/4" flat washers as shown in Fig. 6.



Phase 4

Floor Attachment

Items needed for this phase:

- (3) End/Center Floor Boards 'Q'
- (1) Floor Center Brace 'T'
- (3) Panel Assembly 'AO'
- (2) Panel Assembly 'AP'
- (12) Green L-brackets

HARDWARE USED IN THIS PHASE:	
1 1/2" Deck Screw - 12	
1 1/4" Deck Screw - 27	
3/4" Tapping Screw - 24	

Step 1: Floor Placement:

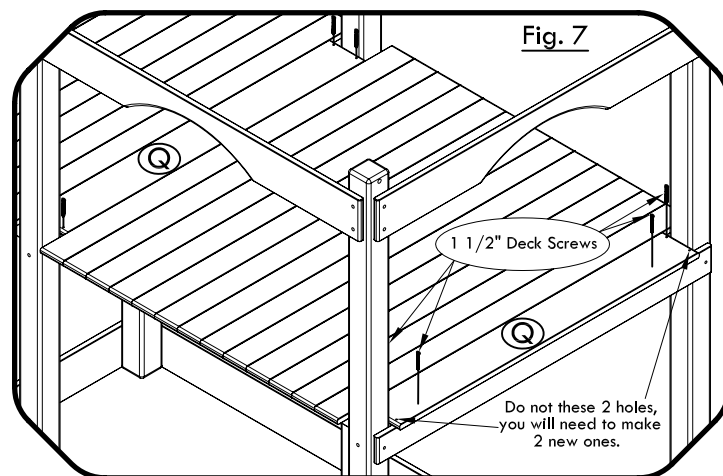
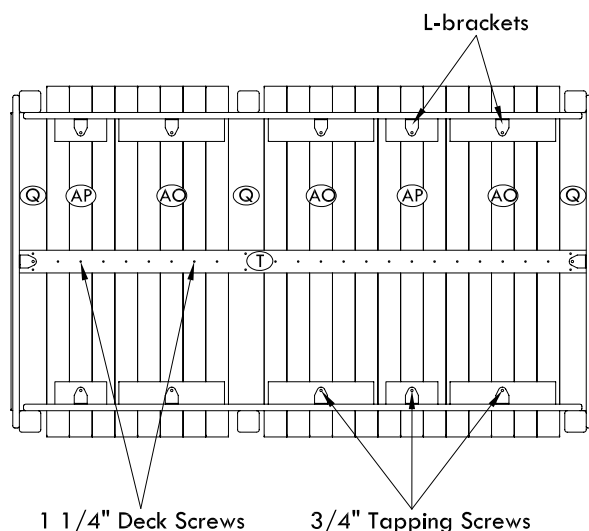
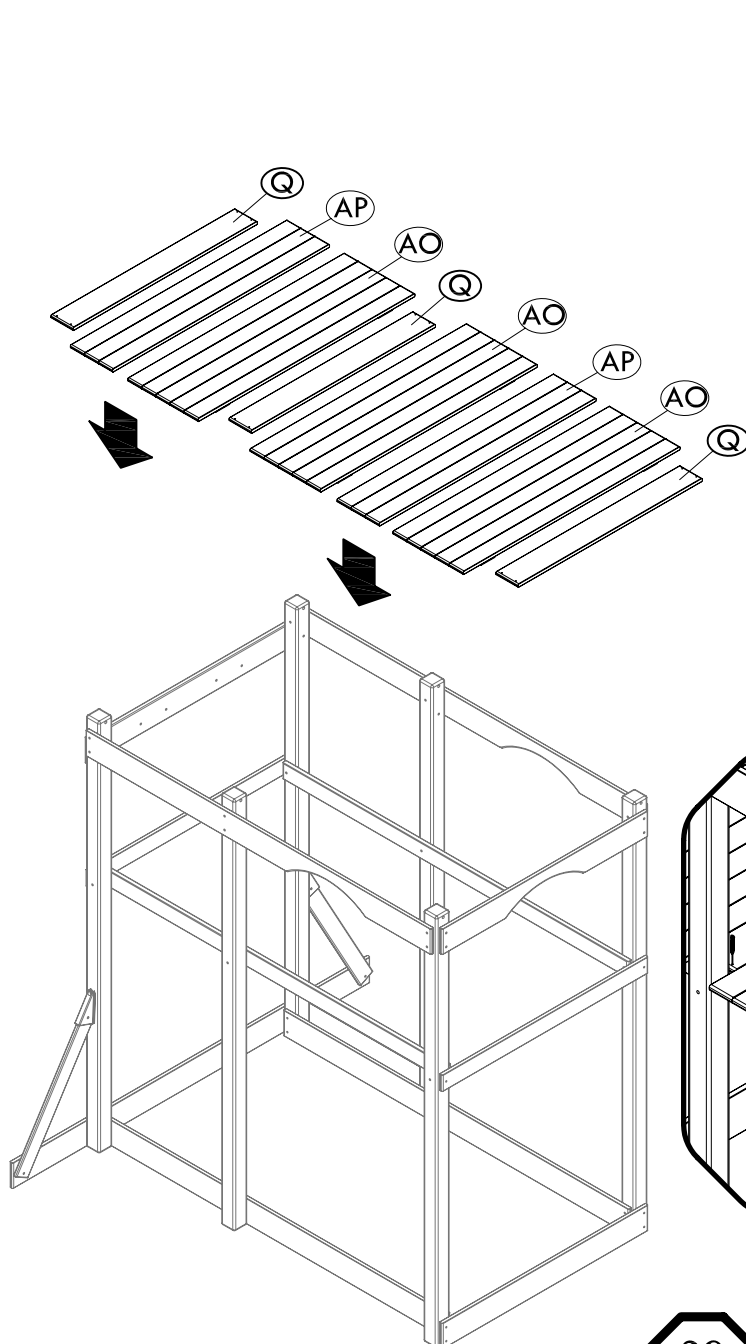
Place Floor Boards and Panels on top of Floor Joists 'I' in pattern shown. One Floor Board 'Q' will be placed between each set of Uprights and attach to Joists 'I' with (4) 1 1/2" deck screws each. (see Fig. 7)

Step 2: Floor Panel Attachment:

From underneath the Fort, secure all the Floor Panels to the Floor Joists 'I' with L-brackets and 3/4" tapping screws as shown. Each Panel will take (2) L-brackets and (4) 3/4" tapping screws.

Step 3: Floor Center Brace 'T' Attachment:

From underneath the Fort, secure Floor Center Brace 'T' to Floor Supports 'Y' with (2) L-brackets and (4) 3/4" tapping screws, then secure Brace 'T' to floor boards with (2) 1 1/4" deck screws on Floor Boards 'Q' and (1) 1 1/4" deck screw for every other floor board.

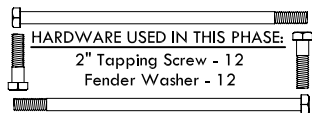


Phase 5

Wall Rails Attachment

Items needed for this phase:

- (1) Wall Rail 'Y'
- (2) Wall Rails 'AA'
- (6) Wall Rails 'AJ'



Step 1: Wall Rail 'Y' Attachment:

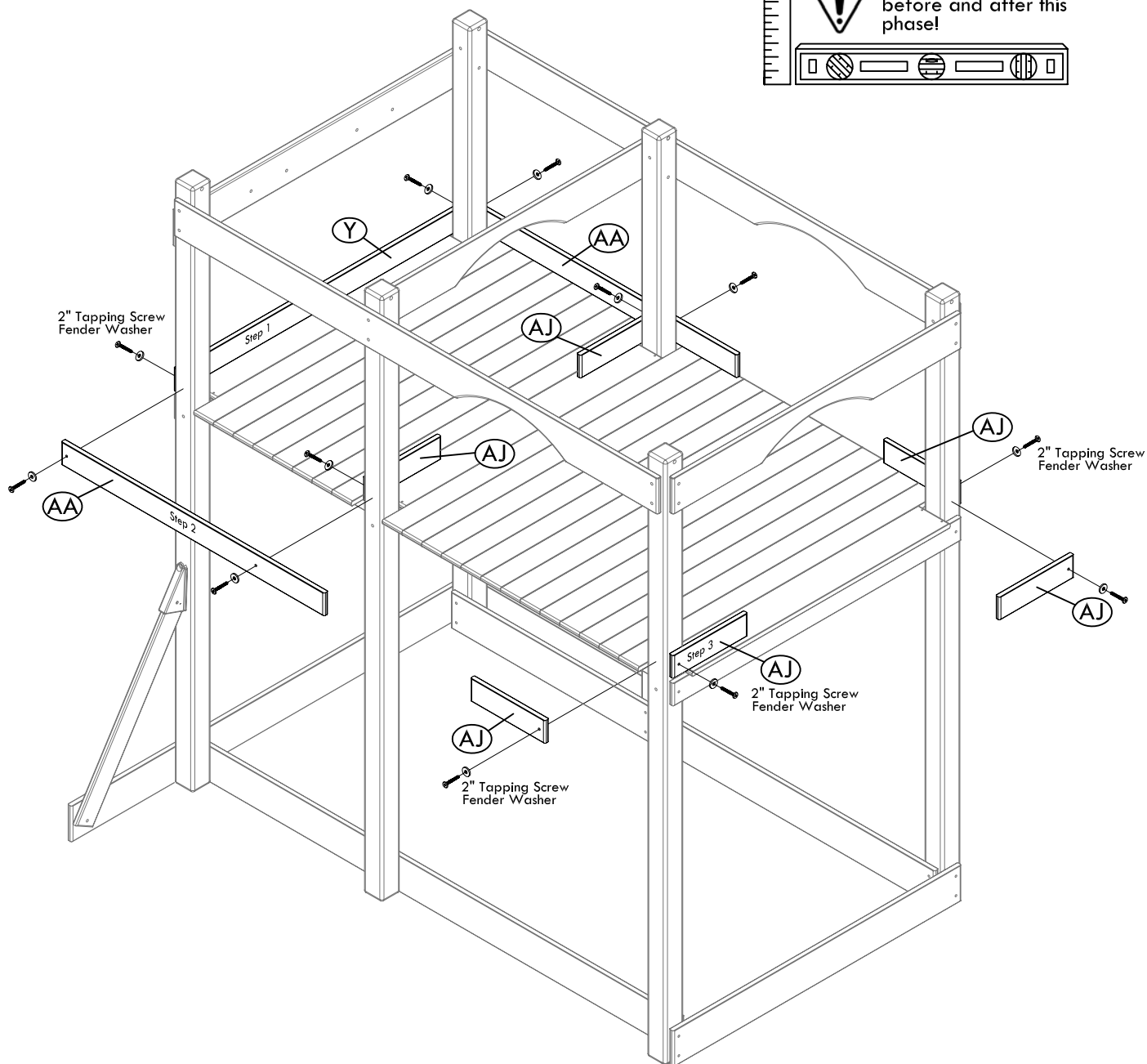
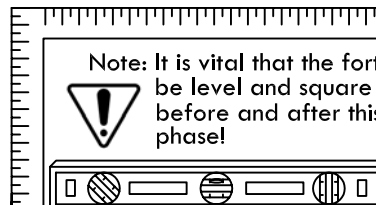
Attach Wall Rail 'Y' to Fort Uprights 'C', on top of floor on the same side as Monkey Bar Rail 'H', with (2) 2" tapping screws and fender washers as shown.

Step 2: Wall Rails 'AA' Attachment:

Attach Wall Rails 'AA' to each side of the Fort, where shown, with (2) 2" tapping screws and fender washers each.

Step 3: Wall Rails 'AJ' Attachment:

Attach Wall Rails 'AJ', to the sides shown on the (4) uprights shown, with (1) 2" tapping screw and fender washer each.

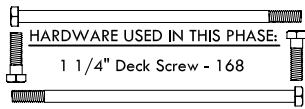


Phase 6

Wall Slat Attachment

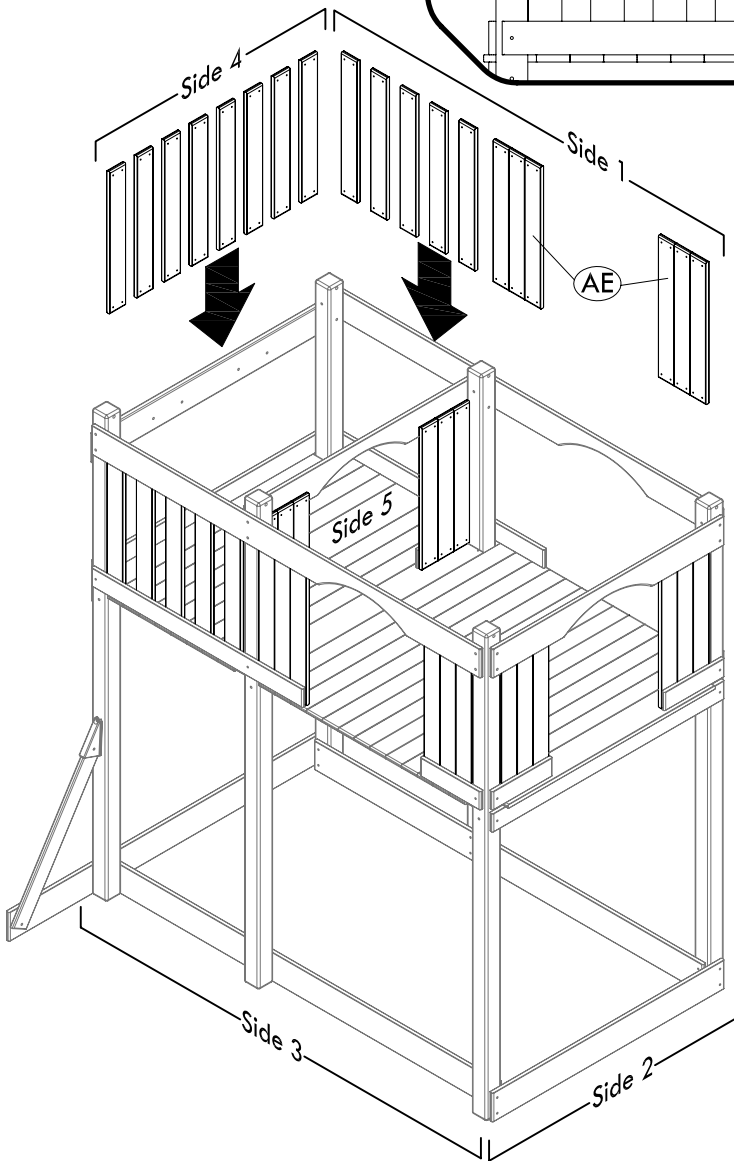
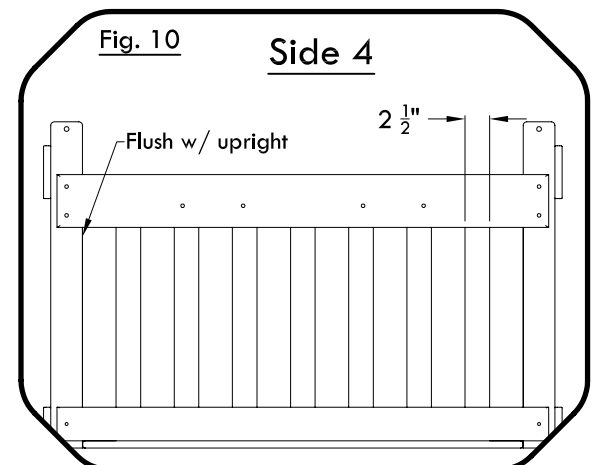
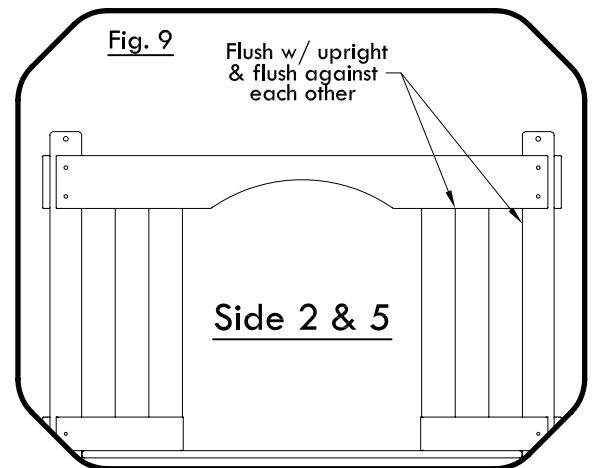
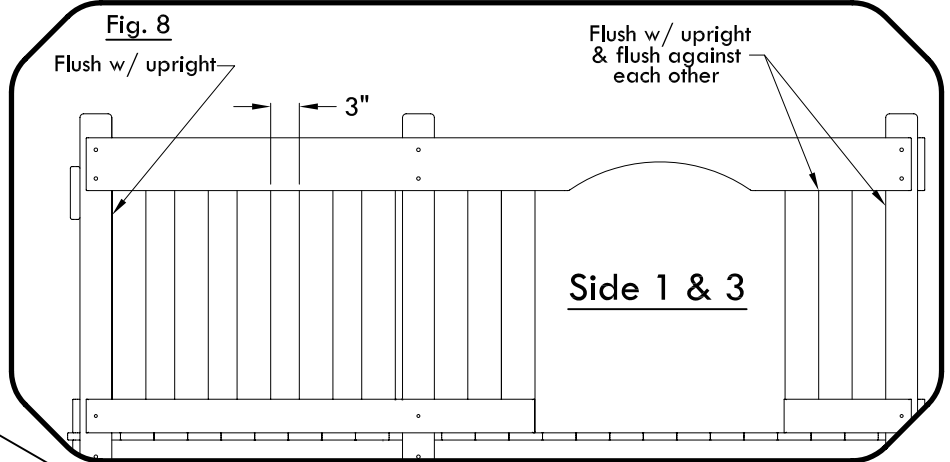
Items needed for this phase:

(42) Wall Slats 'AE'



Step 1: Wall Slats 'AE' Attachment:

Attach Wall Slats 'AE' to the Fort, resting on top of the Fort Floor, where shown with (4) 1 1/4" deck screws each. See Fig. 8, 9 & 10 for spacing details.



Note: Due to the changing size of the wood as a result of moisture content, you may need to adjust the spacing your wall slats $\frac{1}{16}$ " to $\frac{1}{8}$ " when assembling walls. It would be best to line up the boards on the wall before attaching to estimate if a larger or smaller gap is needed.

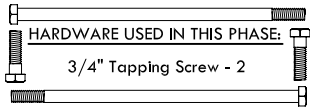


Phase 7

Lower Floor Assembly

Items needed for this phase:

- (1) Bottom Deck Floor Support 'V'
- (2) L-brackets

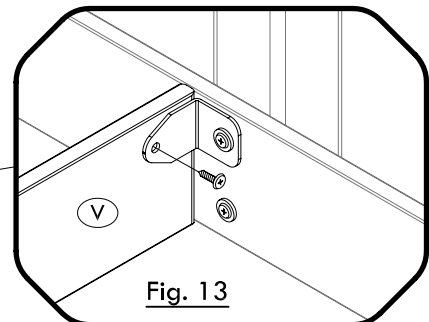
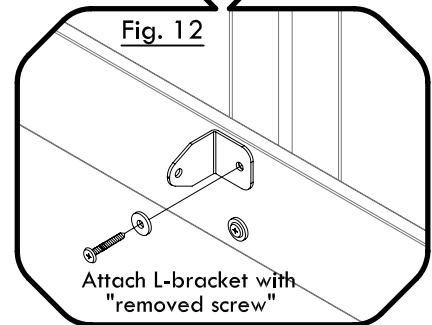
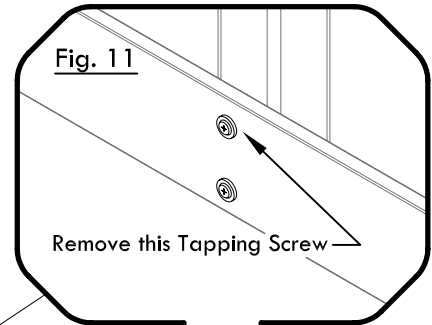
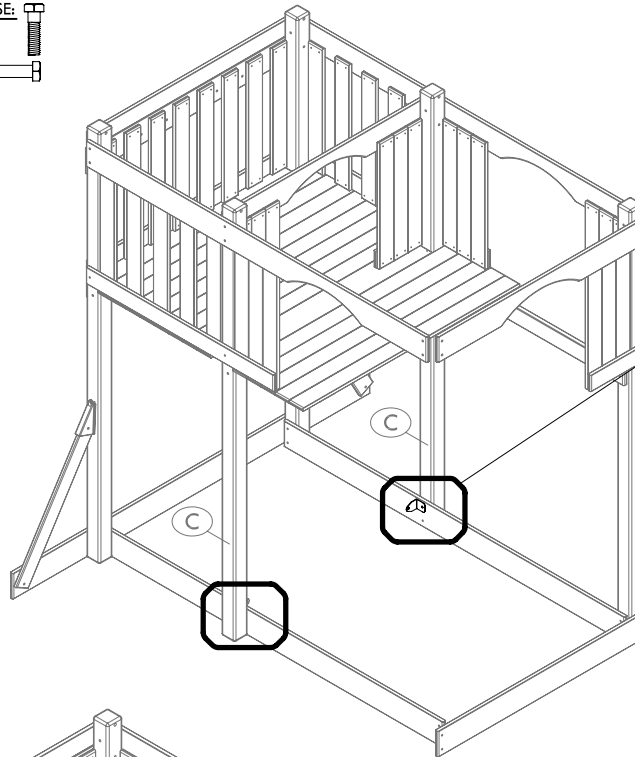


Step 1: Bottom Deck L-bracket Attachment:

Remove the top tapping screw and washer on the Ground Beam on each middle Fort Upright 'C', and attach (1) L-bracket on each side of the fort by placing the "removed" screw through the L-bracket and back into its hole. (See Fig 11 & 12)

Step 2: Bottom Deck Floor Support 'V' Attachment:

Attach Floor Support 'V' to the L-brackets from Step 1 with (1) 3/4" tapping screw through each L-bracket as shown. (See Fig 13)



Phase 8

Lower Floor Assembly

Items needed for this phase:

- (1) Floor Joist 'S'
- (2) End Floor Boards 'Q'
- (2) Floor Panels 'AO'
- (1) Floor Panel 'AP'
- (2) L-brackets

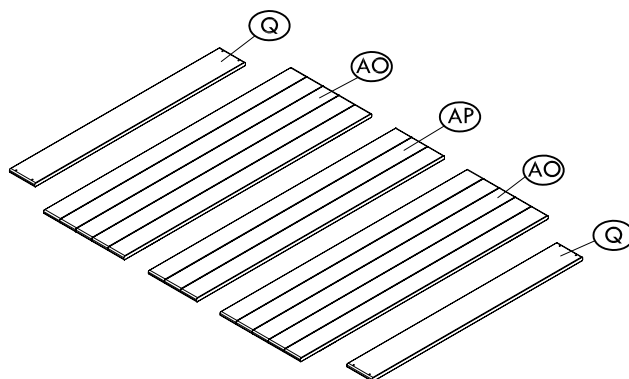
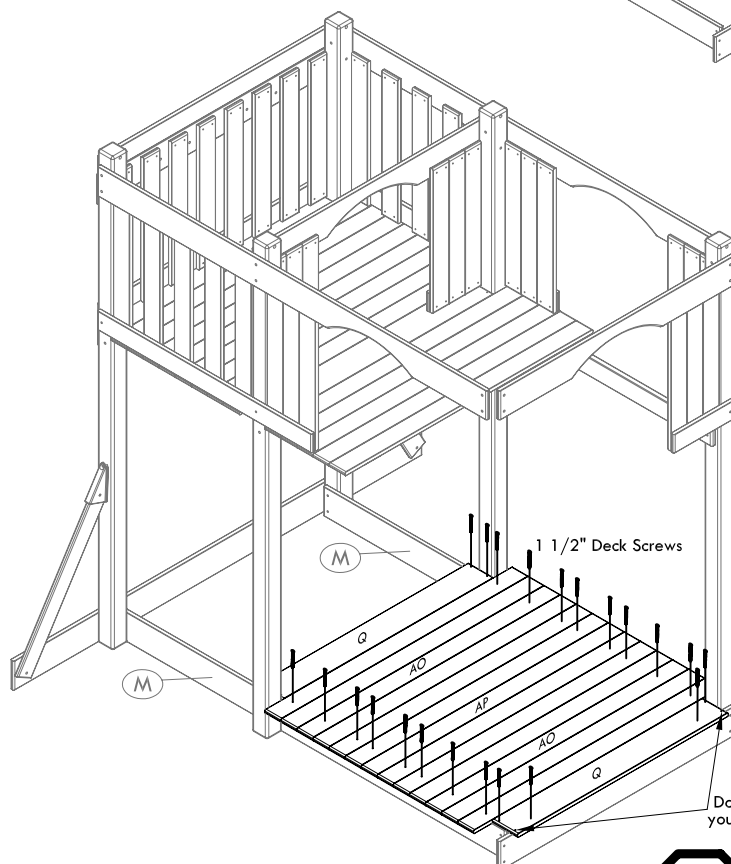
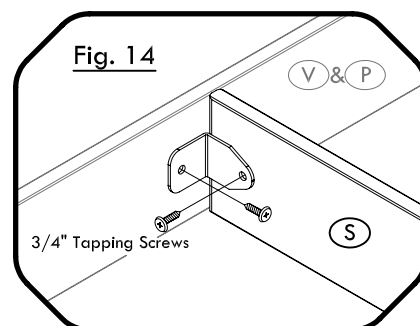
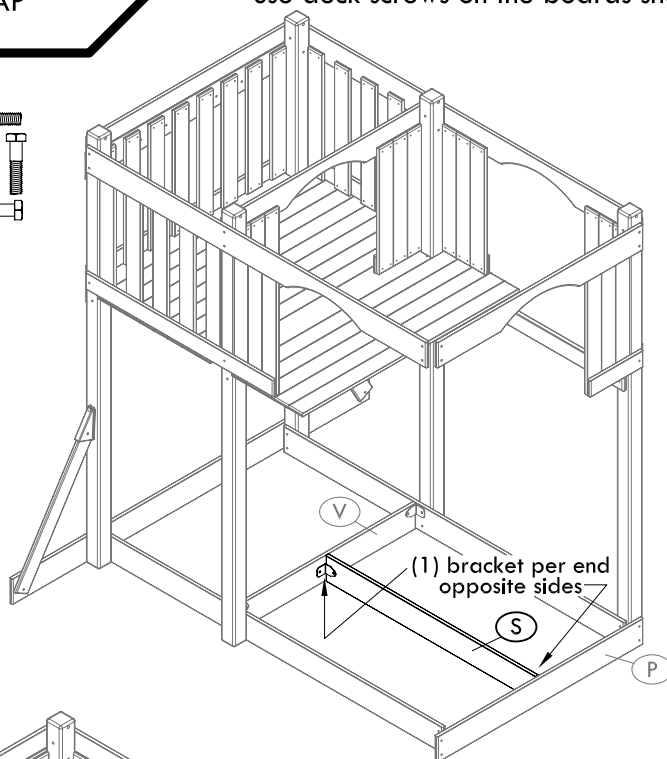


Step 1: Bottom Deck Floor Joist 'S' Attachment:

Center Floor Joist 'S' between Bottom Deck Support 'V' and Sandbox Board 'P' and attach with (2) $\frac{3}{4}$ " tapping screws and (1) L-bracket per end. Only use (1) L-bracket per end and make sure they are on opposite faces of 'S'. (See Fig. 14)

Step 2: Bottom Deck Floor Attachment:

Place Floor Boards 'Q' and Panels 'AO' and 'AP' onto Floor Joist 'S' in pattern shown and attach to Fort Ground Beams 'M' with $1\frac{1}{2}$ " deck screws as shown. Not all panel boards will take a deck screw, only use deck screws on the boards shown below.



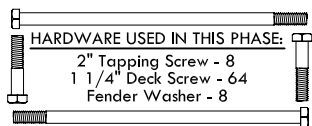
Do not use these 2 holes, you will need to make 2 new ones.

Phase 9

Lower Wall Assembly

Items needed for this phase:

- (4) Wall Rails 'Y'
- (16) Wall Slats 'AC'



Step 1: Wall Rails 'Y' Attachment:

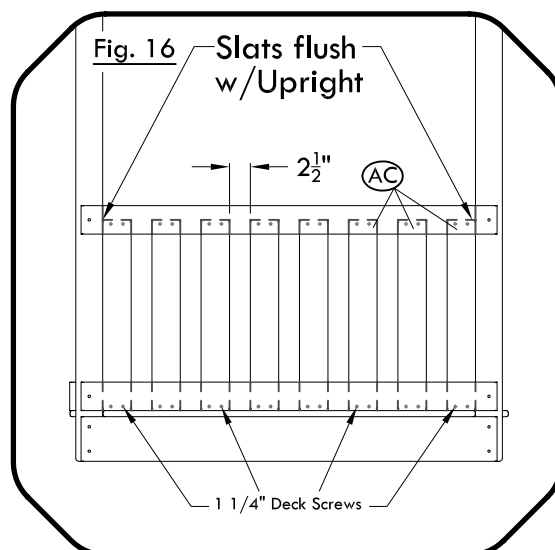
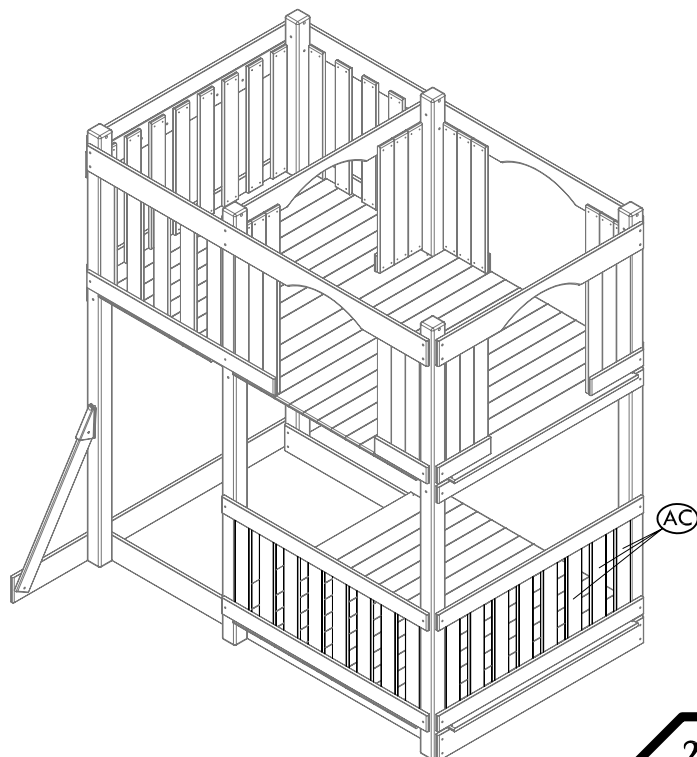
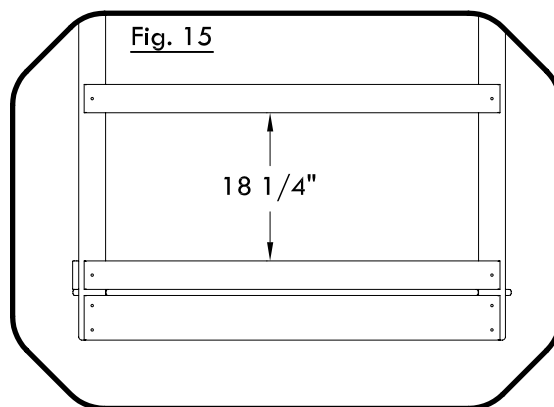
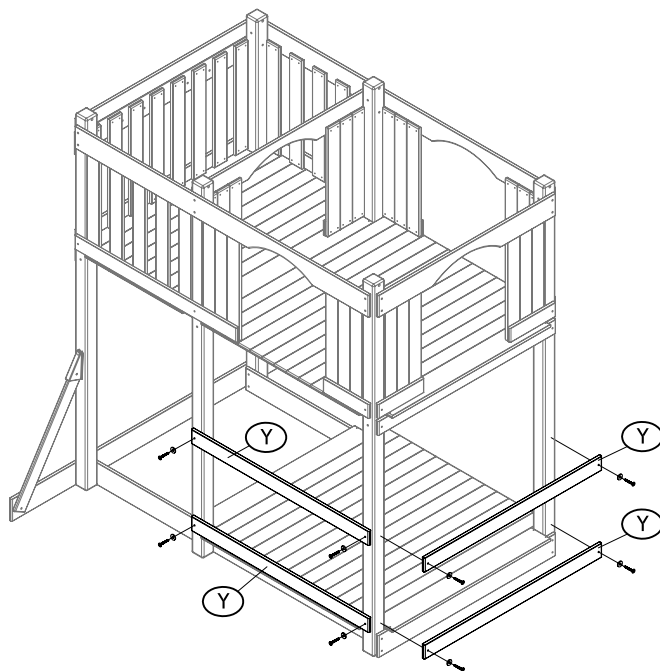
Attach (1) Wall Rail 'Y', on top of the floor, to the uprights on two sides shown with 2" tapping screws and fender washers as shown.

Step 2: Wall Rails 'Y' Attachment:

Attach (1) Wall Rail 'Y', 18 1/4" above each previously attached Wall Rails 'Y' from Step 1, with 2" tapping screws and fender washers as shown. (see Fig. 15)

Step 3: Wall Slats 'AC' Attachment:

Attach Wall Slats 'AC' to the Fort, resting on top of the Lower Fort Floor, where shown with (4) 1 1/4" deck screws each. See Fig. 16 for spacing details.



Phase 10

Hand Grip Attachment

Items needed for this phase:

(4) Plastic Hand Grips

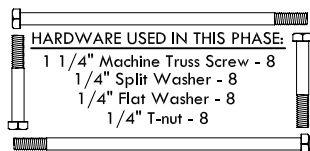
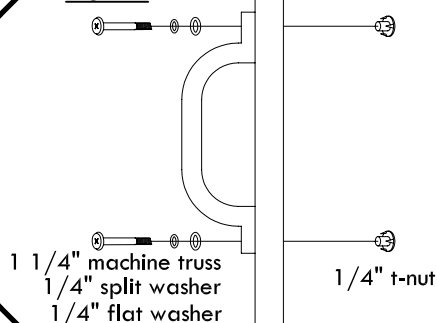


Fig. 18

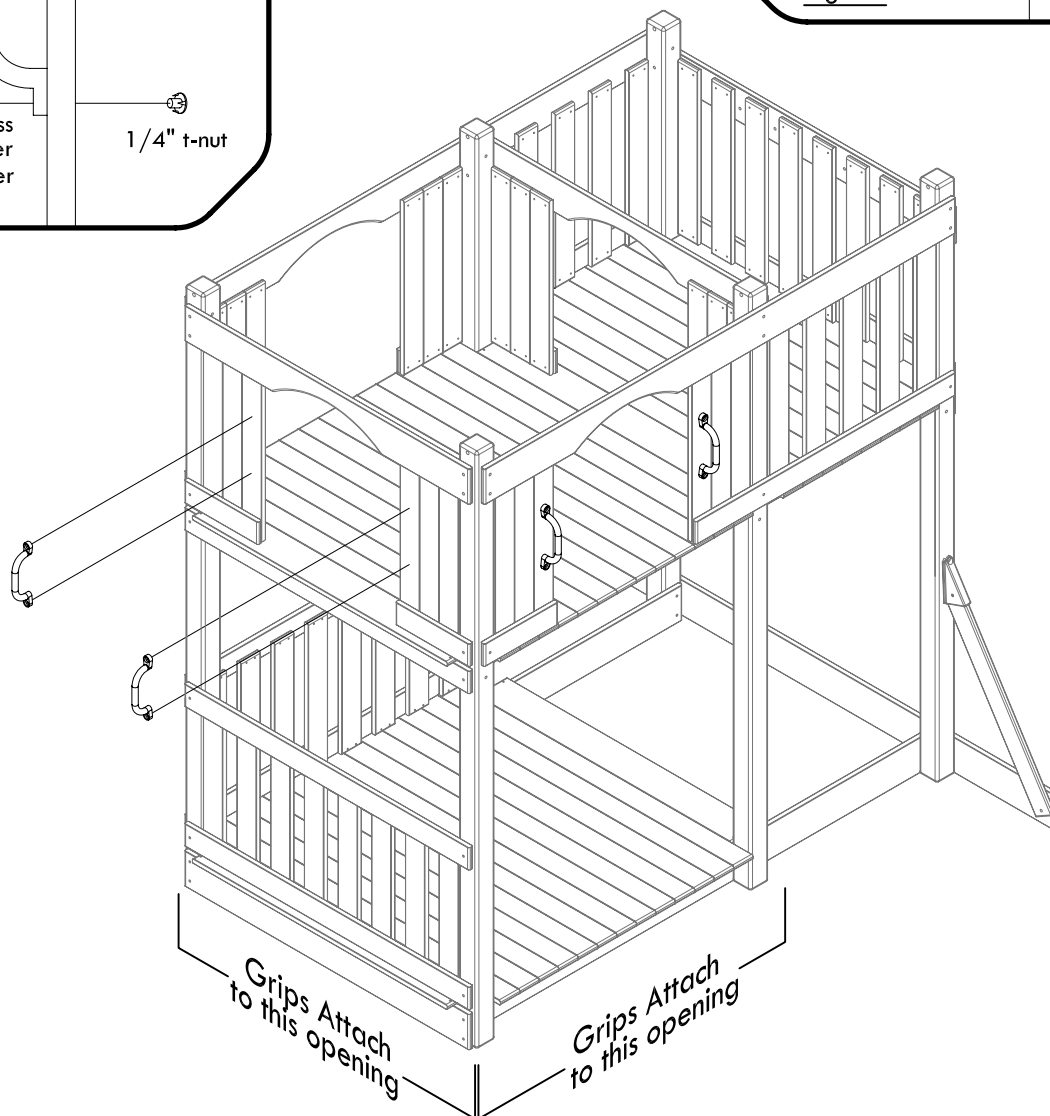
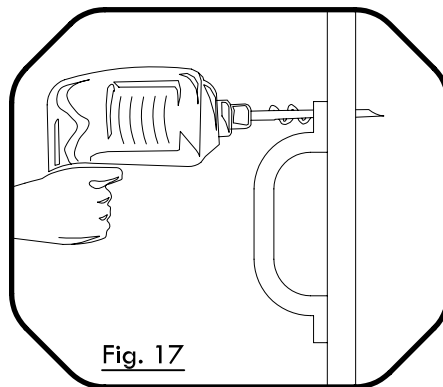


Step 1: Drilling Hand Grip Attachment Holes:

The two Wall Slat on the two openings shown below will take hand grips. Center the hand grips on each Wall Slat, and by using the holes in the Grips as a guide, drill 5/16" holes through the Wall Slat. (see Fig. 17)

Step 2: Hand Grip Attachment:

Attach the Hand Grips to the drilled Wall Slat with a 1 1/4" machine truss screw with a 1/4" split washer, and 1/4" flat washers, through the grip and slat and into a 1/4" t-nut on the back of the slat. You must hammer the t-nuts into the drilled holes before inserting the machine truss screw. (see Fig. 18)

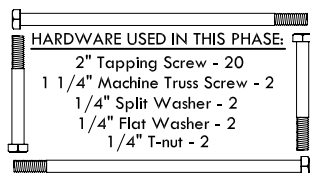


Phase 11

Deck Ladder Assembly

Items needed for this phase:

- (5) Ladder Rungs 'G'
- (2) Plastic Deck Ladder Rails



Step 1: Deck Ladder Assembly:

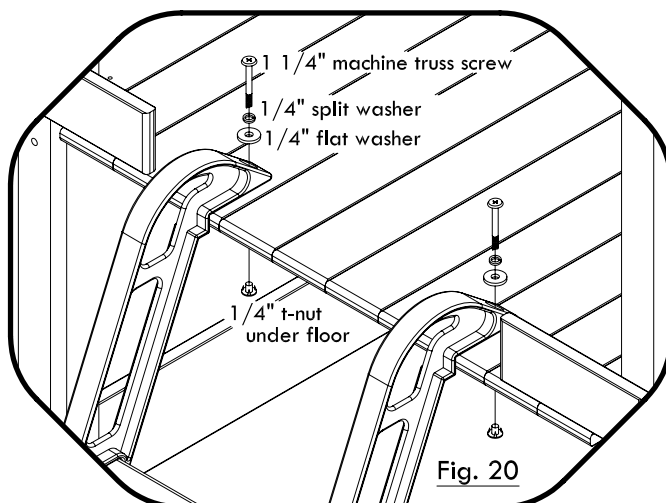
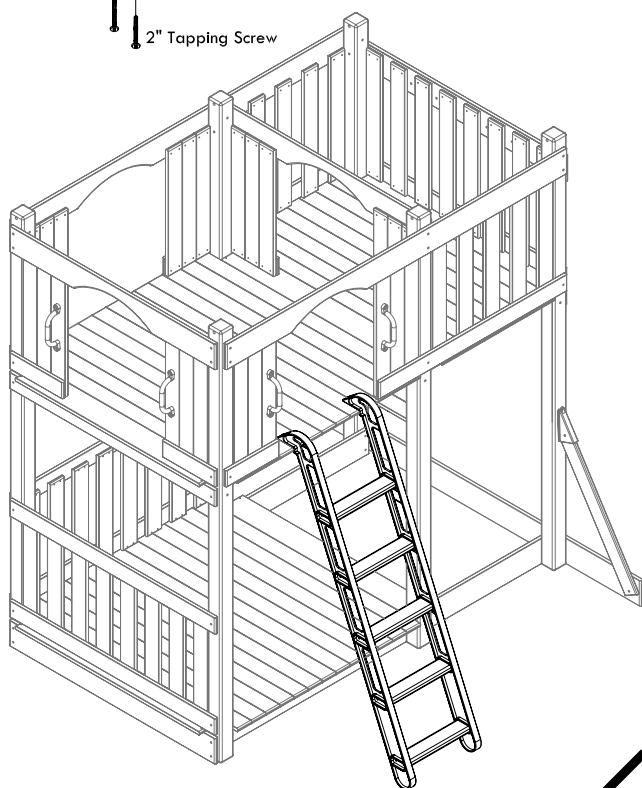
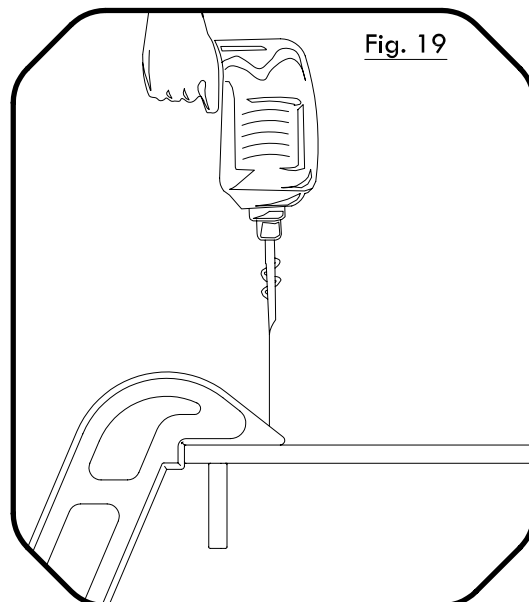
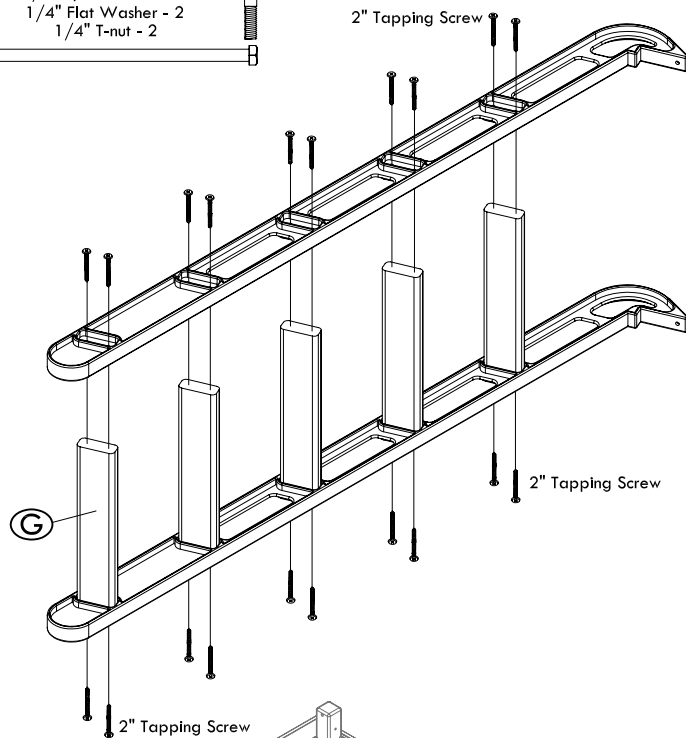
Attach (1) Deck Ladder Rail to each side of each Ladder Rung 'G' with 2" tapping screws (no washers).

Step 2: Drilling Deck Ladder Attachment Holes:

Place Deck Ladder Assembly onto fort, centered in opening shown, and by using the holes in the Ladder Rails as a guide, use a drill with a 5/16" bit and drill ladder attachment holes through the fort floor. (see Fig. 19)

Step 3: Deck Ladder Attachment:

Attach Deck Ladder to fort by placing a 1/4" t-nut into drilled hole from underneath fort, and attaching with 1 1/4" machine truss screw, 1/4" split washer and 1/4" flat washer. (see Fig. 20)

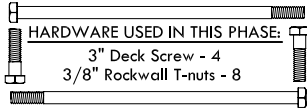


Phase 12

Rockwall Assembly

Items needed for this phase:

- (2) Rockwall Rails 'J'
- (1) Rockwall Cap Board 'K'
- (8) Rockwall Boards 'AF'
- (2) Rockwall Brackets



Step 1: Rockwall Brackets Attachment:

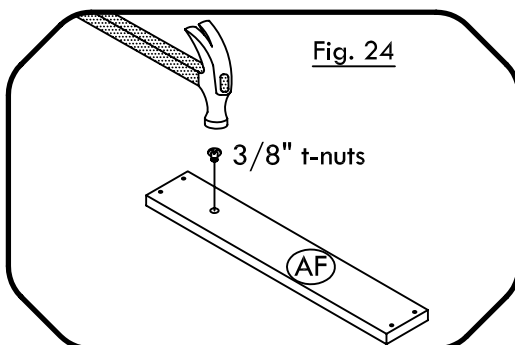
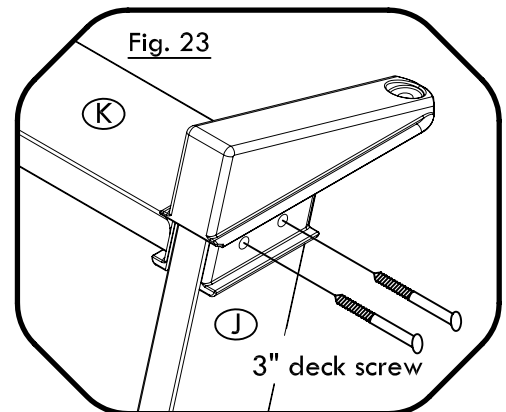
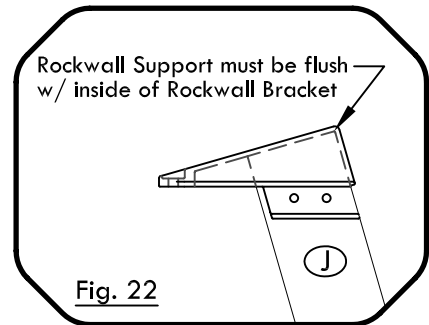
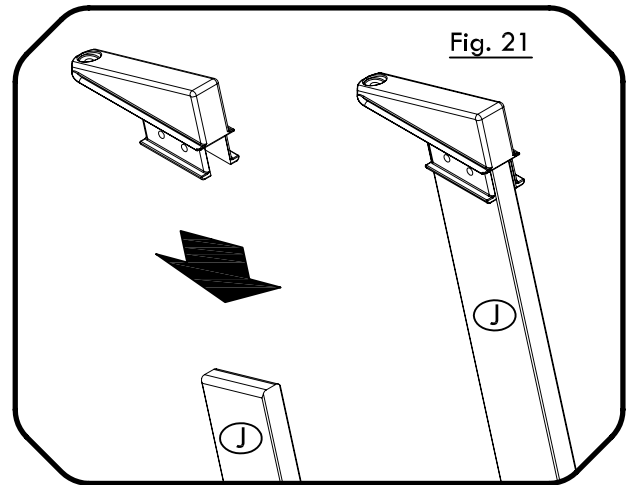
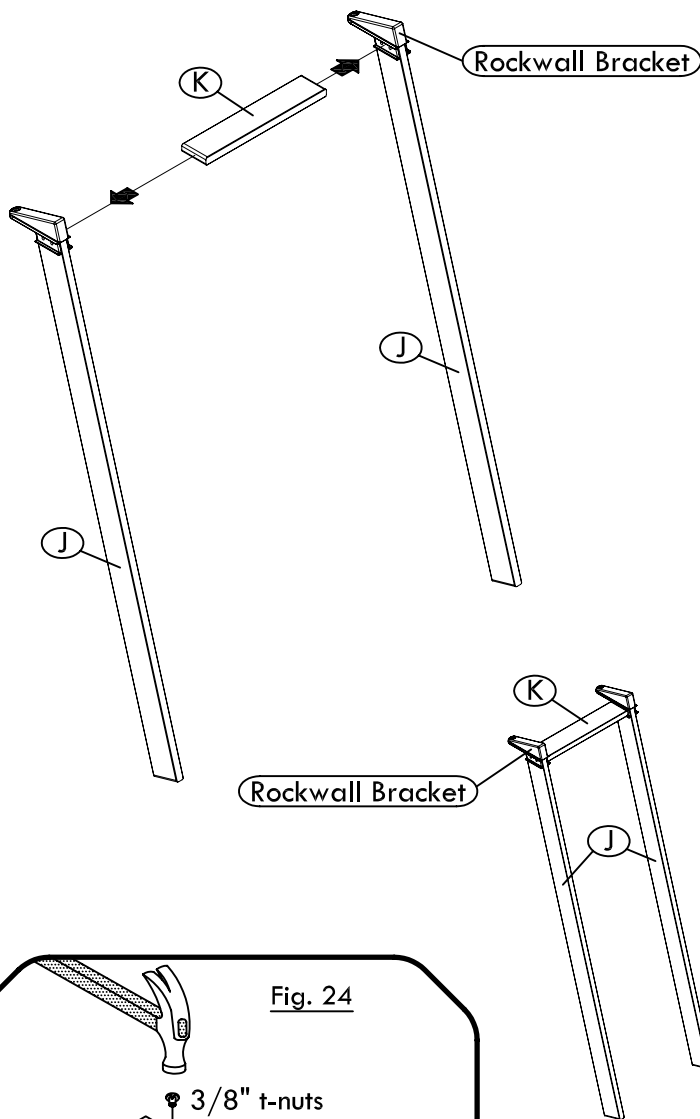
Place (1) Rockwall Bracket on the end of each Rockwall Rail 'J'. The end of the rail 'J' must be flush with the inside of the Rockwall Bracket. (see Fig. 21 & 22)

Step 2: Rockwall Cap Board 'K' Attachment:

Attach Rockwall Brackets to Rockwall Rails 'J' and Rockwall Cap Board 'K' by running 3" deck screws through Brackets and Rails 'J' and into Cap Board 'K'. (see Fig. 23) Keep Bracket flush with the end of Rail 'J' while attaching. (see Fig. 22)

Step 3: Rockwall T-nut Attachment:

Hammer rockwall t-nuts into the back of each Rockwall Board 'AF' as shown in Fig. 24.



Phase 13

Rockwall Assembly

Items needed for this phase:

- (1) Rockwall Board 'R'
- (8) Rockwall Boards 'AF'
- (8) Rockwall Boards 'AG'
- (8) Climbing Rocks

HARDWARE USED IN THIS PHASE:	
2 1/4" Deck Screw - 68	
1 1/4" Deck Screw - 8	
3/8" Rockwall Flathead Bolt - 8	
1 1/4" Machine Truss Screw - 2	
1/4" Split Washer - 2	
1/4" Flat Washer - 2	
1/4" T-nut - 2	

Step 1: Top Rockwall Board 'AG' Attachment:

Attach (1) Rockwall Board (no rock hole) 'AG' to Rockwall Rails 'J', flush with the top of the Cap Board 'K' and "Lip" on rockwall bracket, with (4) 2 1/4" deck screws through pre-drilled holes.

Step 2: Rockwall Boards Attachment:

Attach remaining Rockwall Boards 'AF' & 'AG' to the Rockwall Rails 'J', one flush against the other, placed so that the 'AF' boards alternate with the 'AG' boards and the rock holes alternate sides and DO NOT form a strait line. The boards will attach with (4) 2 1/4" deck screws.

Step 3: Rockwall Board 'R' Attachment:

Attach Rockwall Board 'R' to the bottom of Rockwall Rails 'J', flush against the last rockwall board, with (4) 2 1/4" deck screws.

Step 4: Rock Attachment:

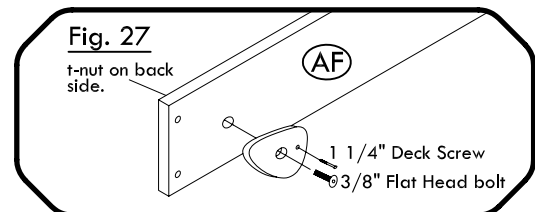
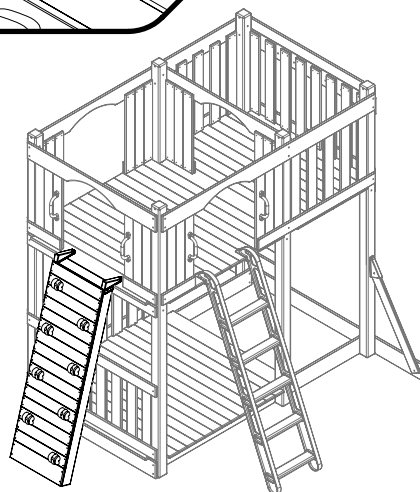
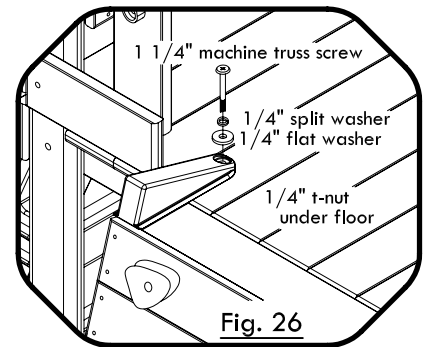
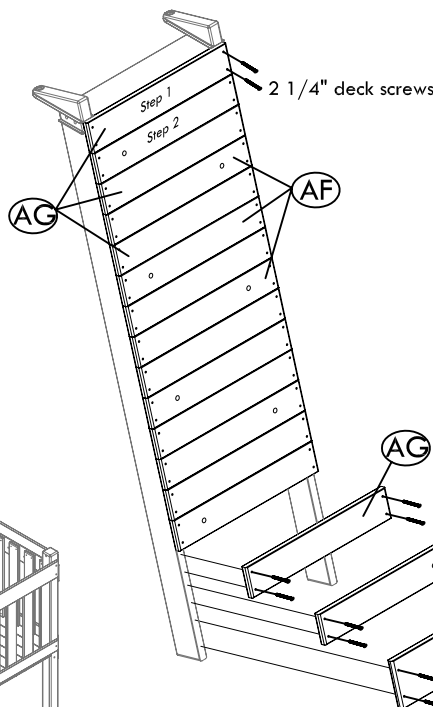
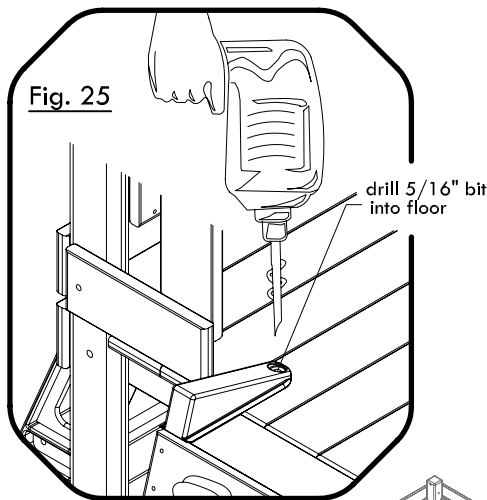
Using the 3/8" flathead bolts and 1 1/4" deck screws, attach Climbing Rocks to Rockwall Boards as shown. (see Fig. 27)

Step 5: Drilling Rockwall Attachment holes:

Place Rockwall Assembly centered in opening shown, and by using the Brackets as a guide, drill 5/16" attachment holes through the fort floor. (see Fig. 25)

Step 6: Rockwall Attachment:

Attach Rockwall Assembly to Fort by placing a 1/4" t-nut into drilled hole from underneath fort and attaching with 1 1/4" machine truss screw, 1/4" split washer and 1/4" flat washer. (see Fig. 26)

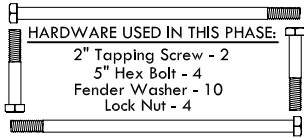


Phase 14

Rail Attachment

Items needed for this phase:

- (2) Roof Cross Braces 'E'
- (1) Wall Rail 'Y'

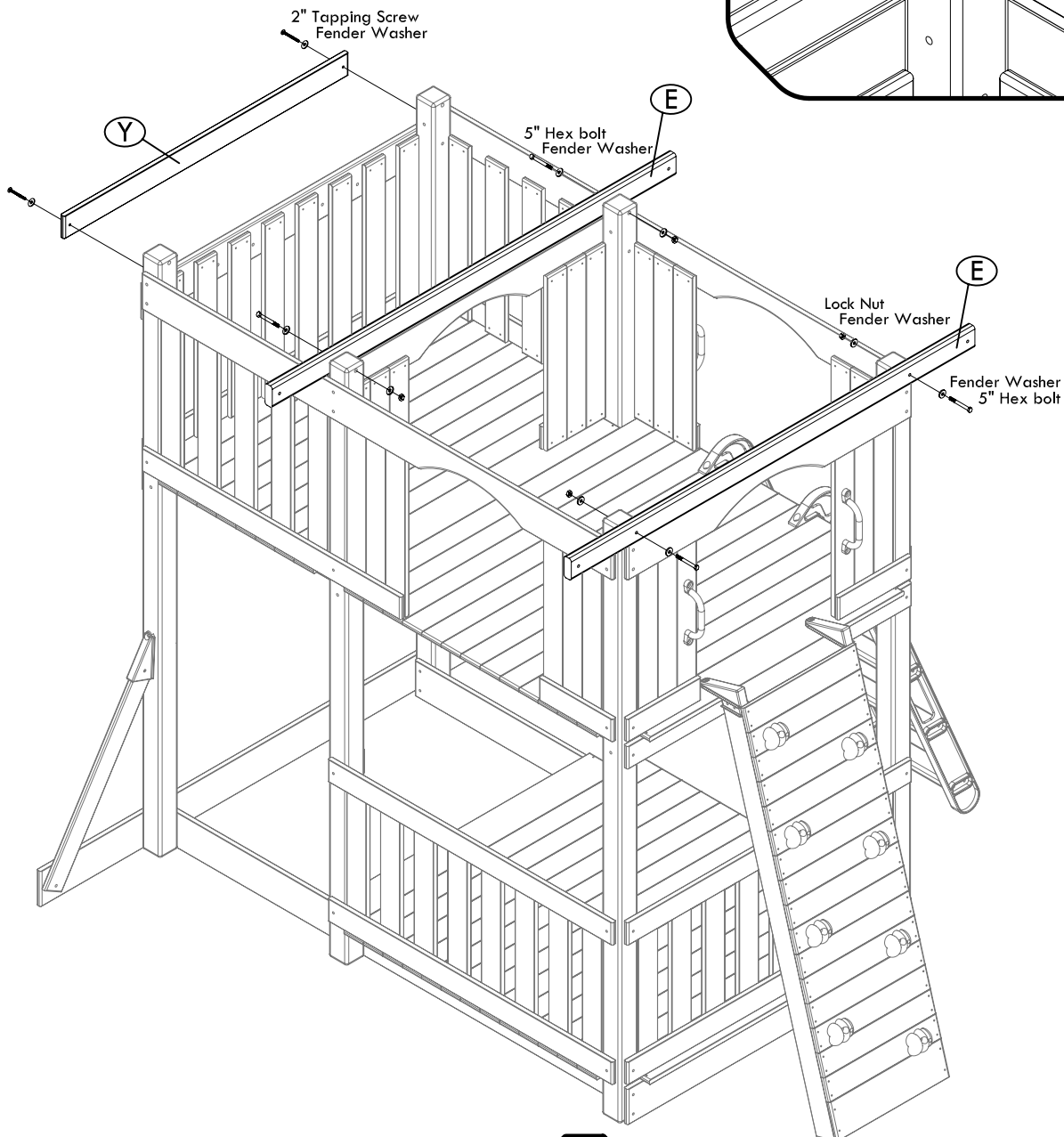
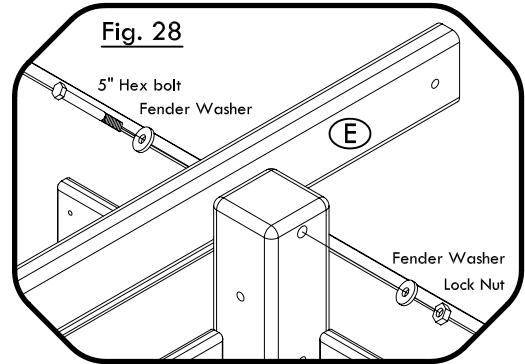


Step 1: Wall Rail 'Y' Attachment:

Attach Wall Rail 'Y' to the back of the fort, flush with the top of Monkey Bar Rail 'H', with 2" tapping screws and fender washers as shown.

Step 2: Roof Cross Braces 'E' Attachment:

Attach Roof Cross Braces 'E' to the top of Uprights 'C' shown with 5" hex bolts, fender washers and lock nuts as shown. (see Fig. 28)
Do not tighten these bolts down yet, they will need to be loose for Phase 16 adjustments.

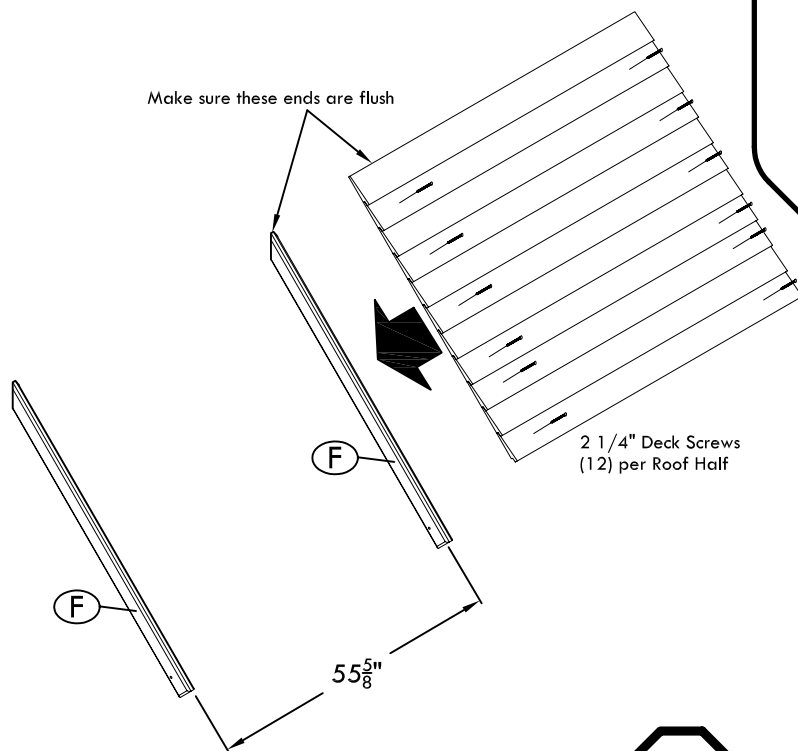
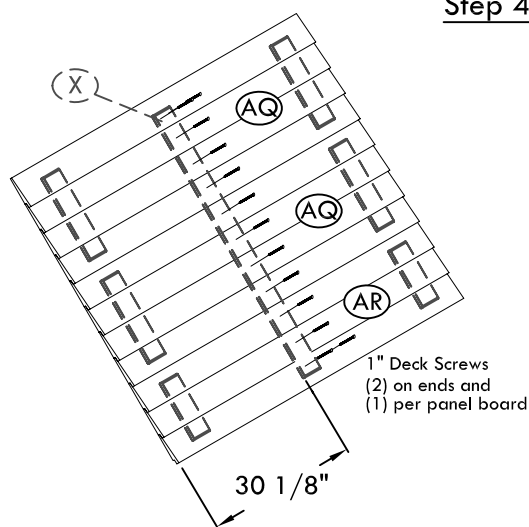
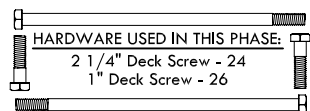


Phase 15

Roof Half Assembly

Items needed for this phase:

- (4) Roof Trusses 'F'
- (2) Center Roof Braces 'X'
- (4) Roof Panels 'AQ'
- (2) Roof Panels 'AR'



Step 1: Roof Brace 'X' Attachment:

Place Roof Brace 'X' on a flat, level surface and place the Roof Panels 'AQ' & 'AR' over Brace 'X'.

Step 2: Roof Brace 'X' Attachment:

Center Roof Panels 'AQ' & 'AR' over Roof Brace 'X' and attach Roof Brace 'X' to panels by running 1" deck screws through the top of the panels and into the Brace. (see figures below)

Step 3: Roof Half to Truss Attachment:

Place Roof Trusses 'F' on a level surface, on their edges, 55 5/8" apart (inside dimension). Lift Roof Half from Step 2 carefully and place on the sides of Roof Trusses 'F'. Make sure the Trusses are equal distances from the edges of the Roof Half and keep the 55 5/8" dimension. After you verify that the Trusses are in the correct position, Attach the roof half to the trusses with 2 1/4" deck screws as shown.

Step 4: Second Roof Half Assembly:

Repeat Steps 1, 2 and 3 to assemble the second roof half.

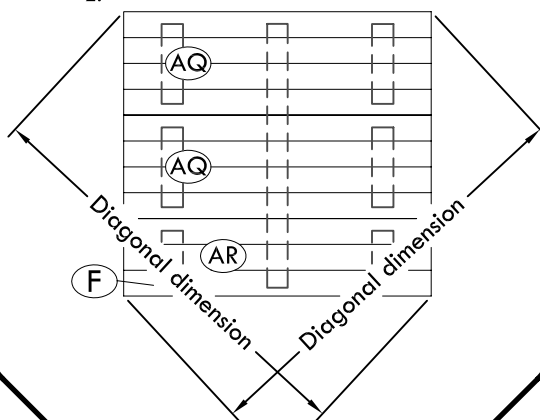
*HOW TO SQUARE YOUR ROOF HALF

Before you begin Step 2 of this phase, the roof half must be square. Here's how to make sure it is.

Step 1: Lay Roof Panels on a Flat Level surface and line up all edges.

Step 2: Measure the diagonal dimensions shown. These dimensions must match. If they do not, make adjustments until they do.

Step 3: Once both directional dimensions match up, your roof half is square, and you can proceed to Step 2.

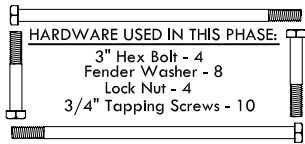


Phase 16

Roof Half Attachment

Items needed for this phase:

- (2) Phase 15 Roof Halves
- (2) Mending Plates - 4M1006



Step 1: Roof Half Attachment:

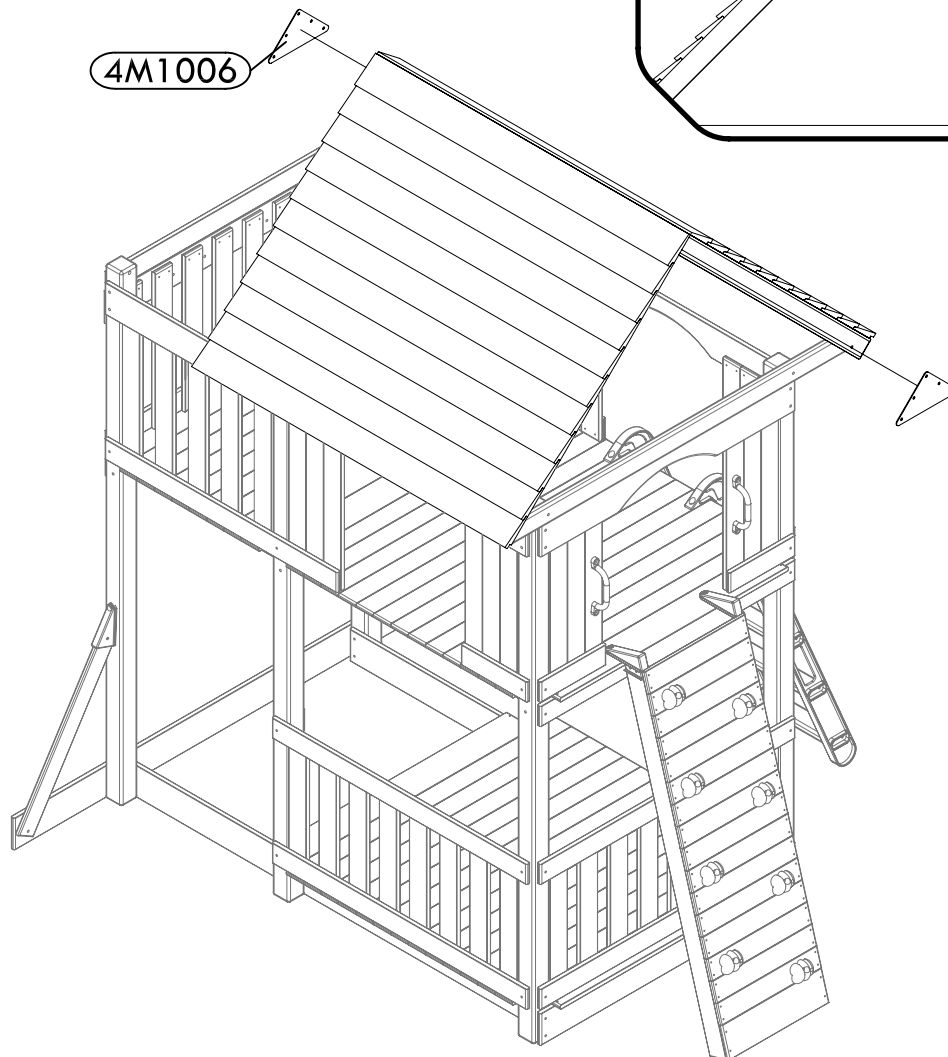
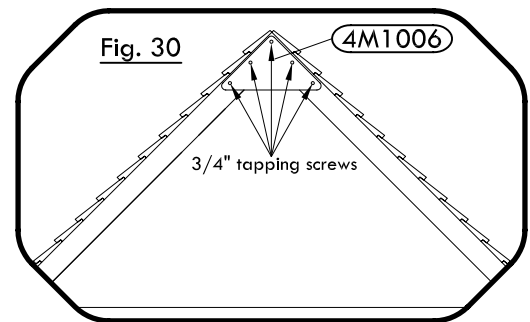
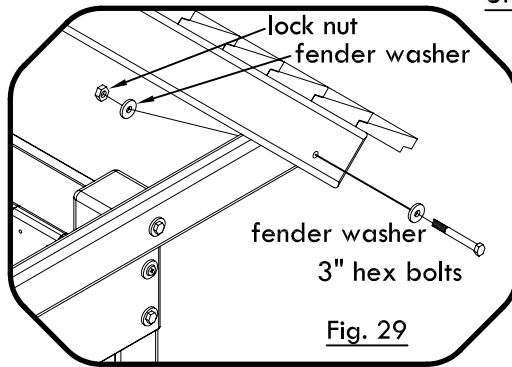
Take one Roof Half, and by using 3" hex bolts, fender washers and lock nuts, attach the Roof Trusses 'F' to the Roof Cross Braces 'E' as shown. You may have to push the Cross Braces out to touch Roof Trusses and to clear the Cleats on the Roof Panels. Repeat this step of the other Roof Half. (see Fig. 29)

Step 2: Mending Plates 'S' Attachment:

Pivot both Roof Halves to center and fasten Mending Plates to Roof Trusses 'F' with (5) $\frac{3}{4}$ " tapping screws each. (see Fig. 30)

Step 3: Tighten Roof Cross Braces:

Tighten bolts, from Phase 14, that attach Cross Braces to Fort Uprights.

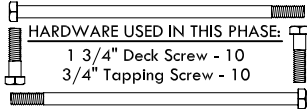


Phase 17

Sunburst Assembly

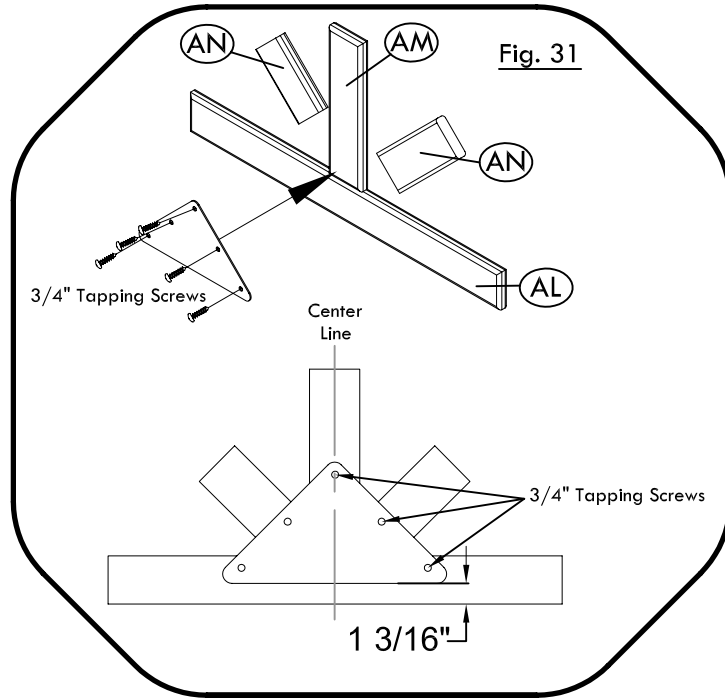
Items needed for this phase:

- (2) Sunburst Cross Spokes 'AL'
- (2) Sunburst Vertical Spokes 'AM'
- (4) Sunburst Angled Spokes 'AN'
- (2) Sunburst Plates



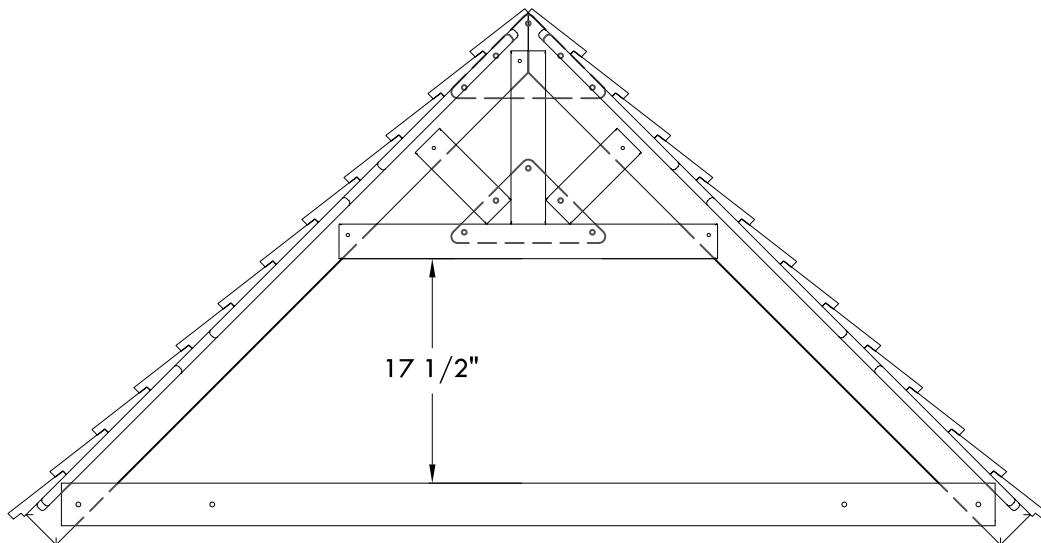
Step 1: Sunburst Assembly:

Set Items 'AL', 'AM' and 'AN' on flat surface as shown below. Place Metal Sunburst Plate on top and fasten with (5) 3/4" tapping screws through predrilled holes on the plate. (see Fig. 31)

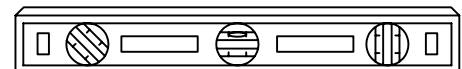


Step 2: Sunburst Attachment:

Attach Sunburst Assembly to the inside of Roof Truss 'F' with 1 3/4" deck screws 17 1/2" above Roof Cross Brace 'E' as shown below. Repeat this Step for other side of Roof. Make sure the Plates are facing out.



Note: Make sure to keep the bottom sunburst board level.

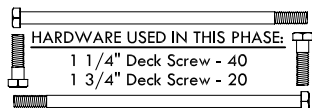


Phase 18

Window Wall Assembly

Items needed for this phase:

- (4) Window Rails 'AE'
- (4) Window Rails 'AC'
- (4) Window Rails 'AG'
- (4) Window Rails 'AI'
- (4) Window Rails 'Z'
- (4) Window Cleats 'AH'
- (2) Plastic Window Frames



Step 1: Window Panels Assembly:

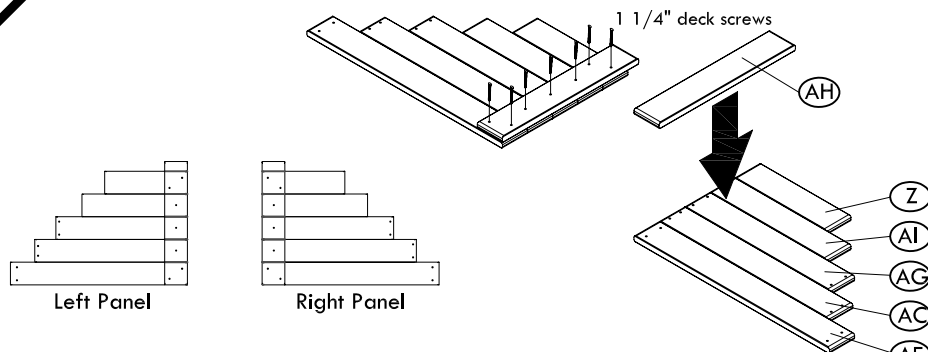
Set items 'Z', 'AI', 'AG', 'AC' and 'AE' on a flat surface as shown below. You will be making a right and left panel, so make sure that your boards are in the patterns shown.

Step 2: Window Panels Assembly:

Attach Window Wall Brace 'AH', flush with edges of the wall boards, and flush with the bottom of board 'AE' and attach to wall boards with 1 1/4" deck screws as shown. The Wall Brace 'AH' will stick up past the top of board 'Z' approximately 1 1/2".

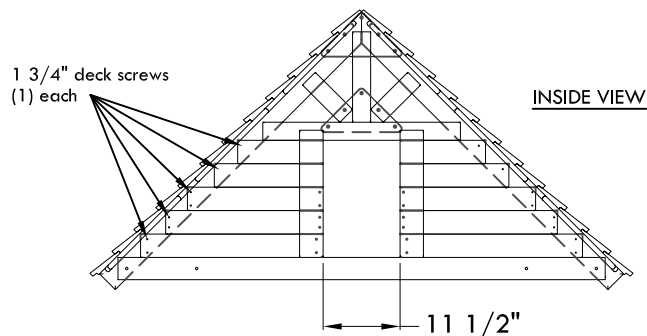
Step 3: Window Panels Assembly:

Repeat steps 1 and 2 to create two more panels. When finished, you should have 2 right panels and 2 left panels.



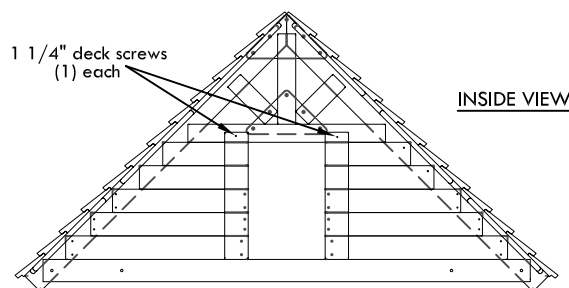
Step 4: Window Wall Attachment:

Attach (1) right panel and (1) left panel to the inside of each side of the roof and attach to Roof Trusses 'F' with (1) 1 3/4" deck screw per board as shown. Keep the Window Wall Brace to the inside of the roof. Make sure you space window opening at 11 1/2" as shown.



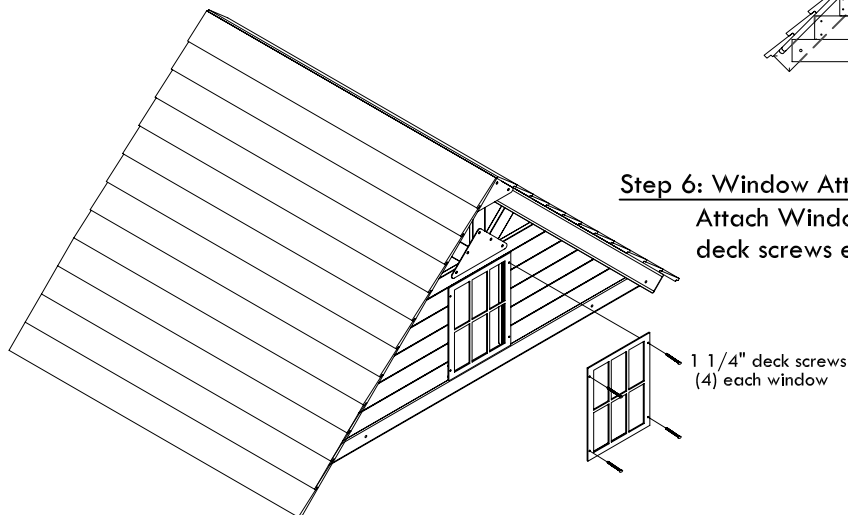
Step 5: Window Wall Attachment:

Attach Wall Panel Brace to Bottom Rail of Sunburst with (1) 1 1/4" deck screw each as shown.



Step 6: Window Attachment:

Attach Window to outside of window wall with (4) 1 1/4" deck screws each.

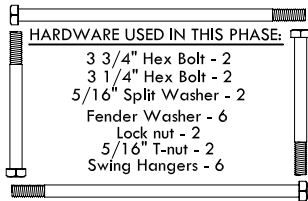


Phase 19

Swing Hanger Installation

Items needed for this phase:

- (1) Monkey Bar Top Ladder 'A'
- (4) Green L-Brackets



Step 1: Swing Hanger Attachment:

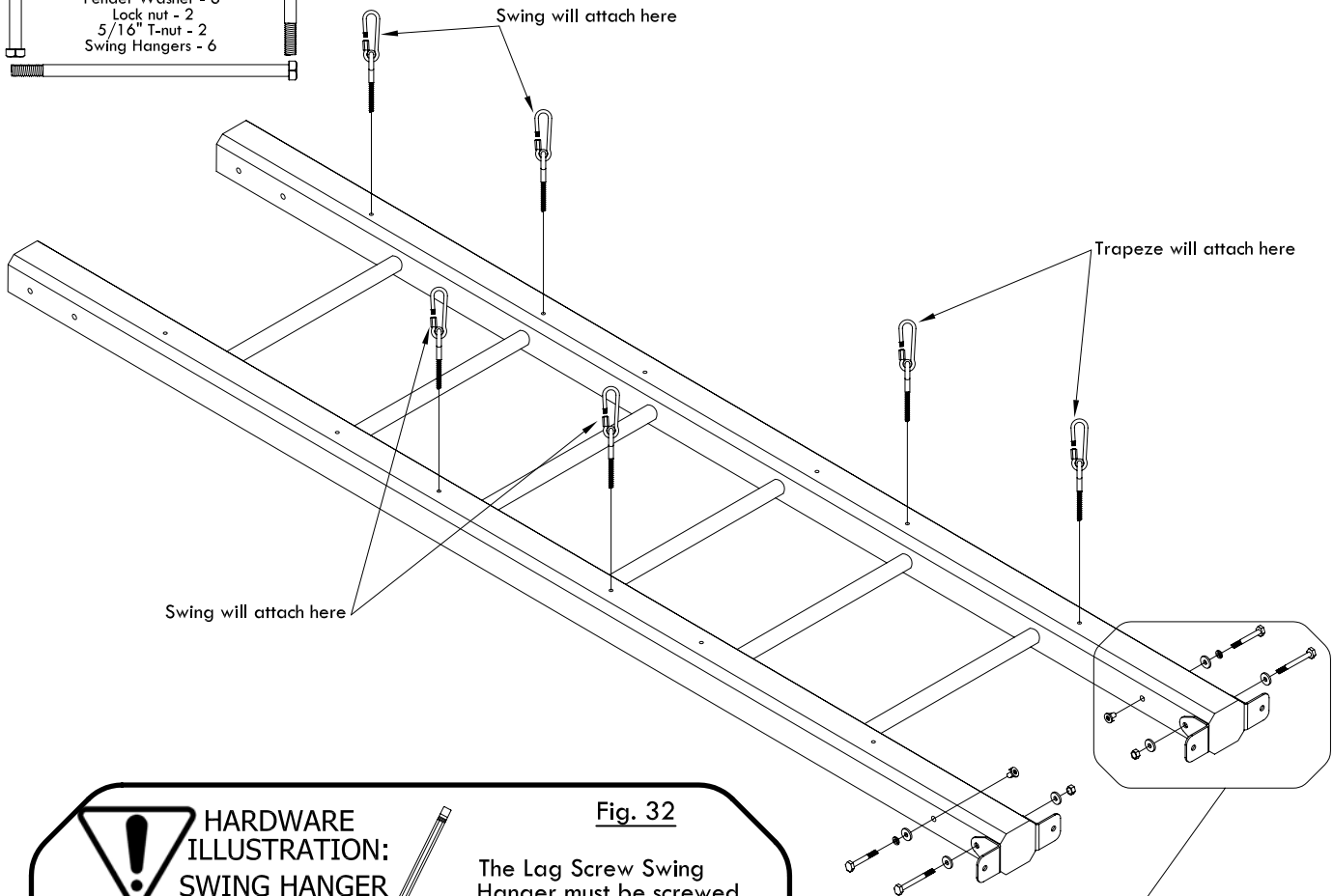
Screw lag screw swing hangers into pilot holes on Monkey Bar Top Ladder in pattern shown below. (Note, for future reference, where each swing activity will attach) See Fig. 32

Step 2: L-Bracket Attachment:

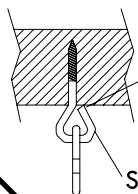
Attach (2) L-brackets to the end of each Top Ladder Rail with hardware shown. (see Fig. 33)

Step 3: Hex Bolt Plug:

Attach (1) 3 1/4" Hex bolt with a split & fender washer to a t-nut on the inside of the unused hole on the end of the Top Ladder. Do this for both rails on the top ladder. Make sure the t-nuts are to the inside of the Ladder. (See Fig 33)



HARDWARE ILLUSTRATION: SWING HANGER



This point should touch the bottom of board.

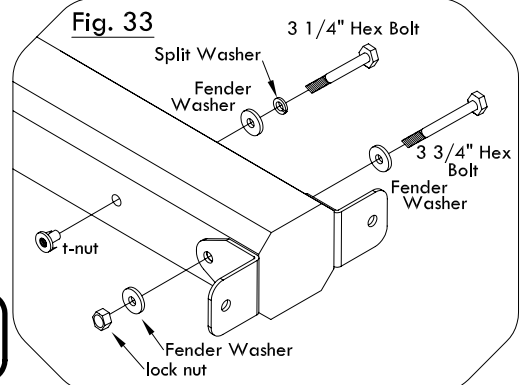
Swing Hanger

Fig. 32

The Lag Screw Swing Hanger must be screwed in so that the tip of the swing hanger is touching the receiving board.

NOTE: Triangular bend on swing hanger must run parallel with board.

Fig. 33



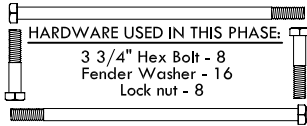
Note: Swing hangers must be installed according to hardware illustration above!

Phase 20

Monkey Bar Assembly

Items needed for this phase:

- (1) Monkey Bar Top Ladder 'A'
- (1) Monkey Bar End Ladder 'B'
- (4) Monkey Bar Plates



Step 1: Monkey Bar Assembly:

Attach Monkey Bar Top Ladder 'A' to Monkey Bar End Ladder 'B' with metal Monkey Bar Plates, on each side of the rails, with the hardware shown in Fig. 34. (Make sure the swing hangers point down.)

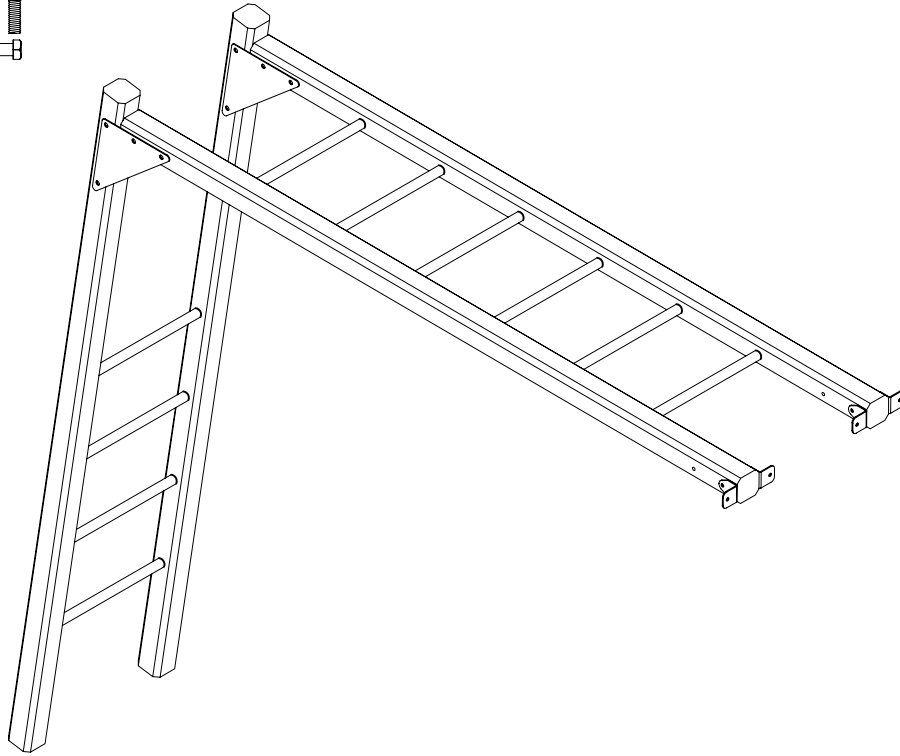
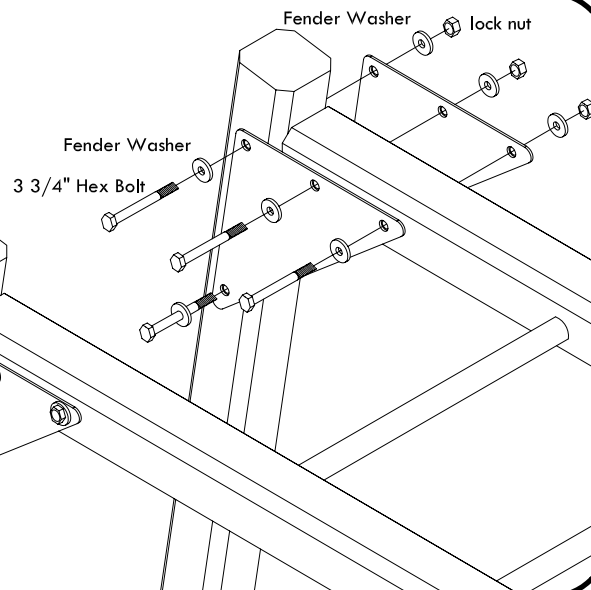


Fig. 34



Phase 21

Monkey Bar Assembly

Items needed for this phase:

- (1) Phase 20 Monkey Bar Assembly
- (2) Monkey Bar Angle Braces 'U'
- (1) Monkey Bar Ground Beam 'D'
- (2) Angle Brace Brackets

HARDWARE USED IN THIS PHASE:	
2 1/4" Hex Bolt - 2	
2 1/2" Tapping Screw - 2	
1 1/2" Hex Bolt - 2	
1 1/2" Tapping Screw - 2	
1/4" Flat Washer - 2	
Fender Washer - 10	
Lock nut - 4	

Step 1: Bracket to Brace Attachment:

Attach Angle Brackets to Monkey Bar Angle Braces 'U' with 1 1/2" hex bolt, fender washers and lock nuts as shown in Fig. 35.

Step 2: Brace to Ground Beam Attachment:

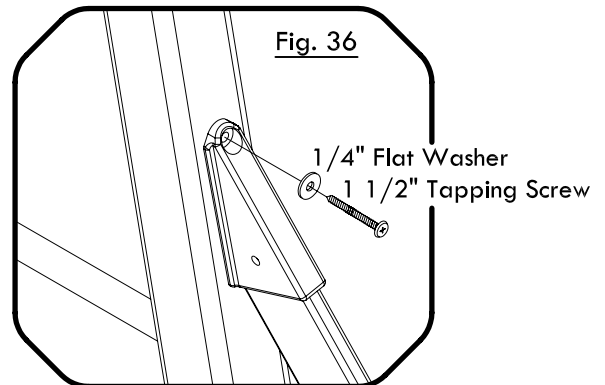
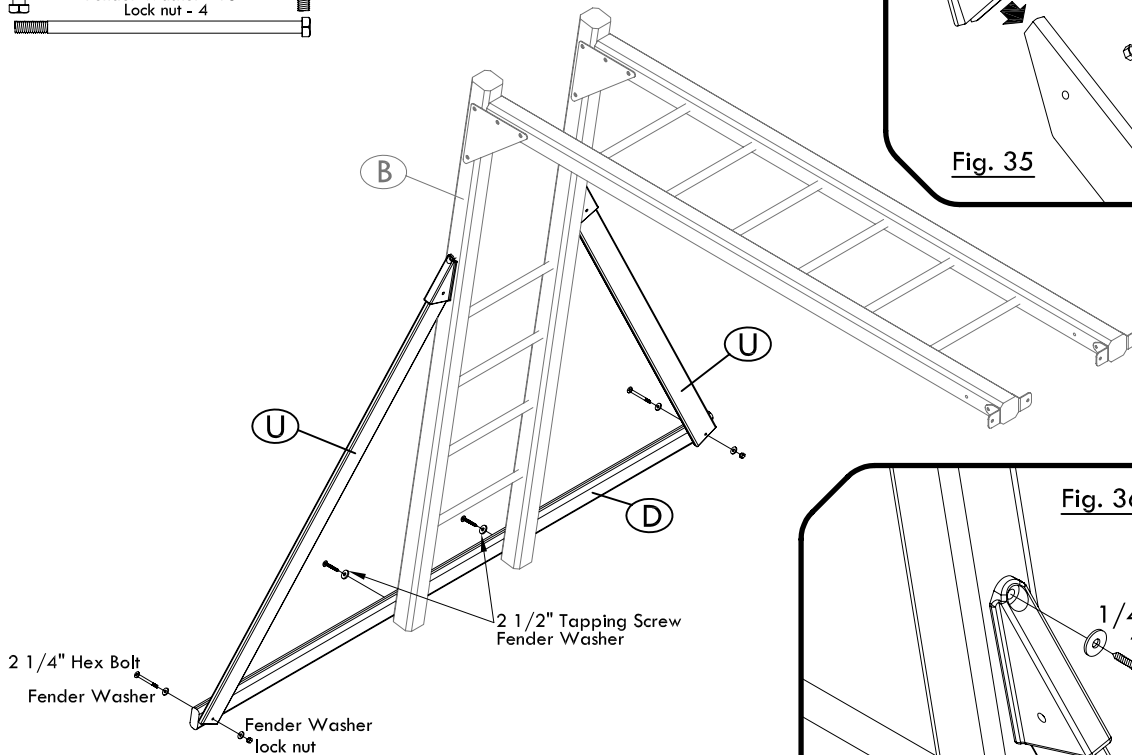
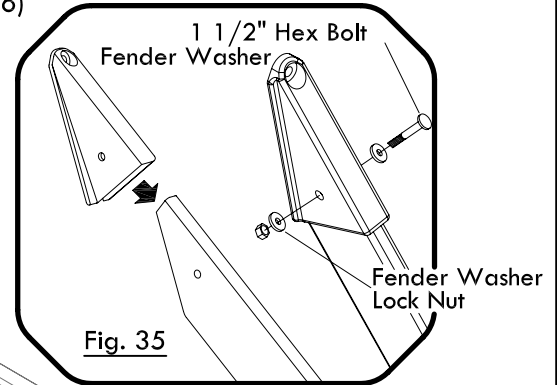
Attach Angle Braces 'U' to Monkey Bar Ground Beam 'D' with 2 1/4" hex bolts, fender washers and lock nuts as shown.

Step 3: Ground Beam to End Ladder Attachment:

Attach Monkey Bar Ground Beam 'D' to the bottom of the End Ladder 'B' with 2 1/2" tapping screws with fender washers as shown.

Step 4: Angle Brace to End Ladder Attachment:

Attach Angle Braces 'U' to End Ladder 'B' with 1 1/2" tapping screws and 1/4" flat washers. (see Fig. 36)

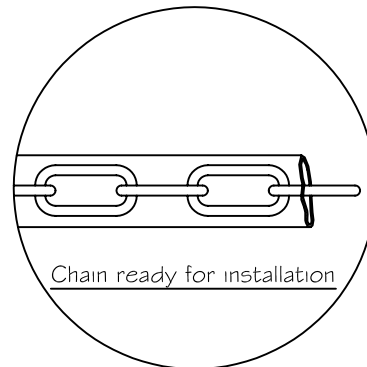
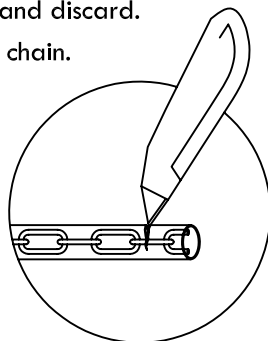


Step 5: Inspect all ends of your chain. If at least half of the last link is not exposed, trimming will be needed.

5a: Carefully trim plastic with scissors or knife to expose half of the last link as shown.

5b: Remove partial link and discard.

5c: Do this to ends of all chain.



Phase 22

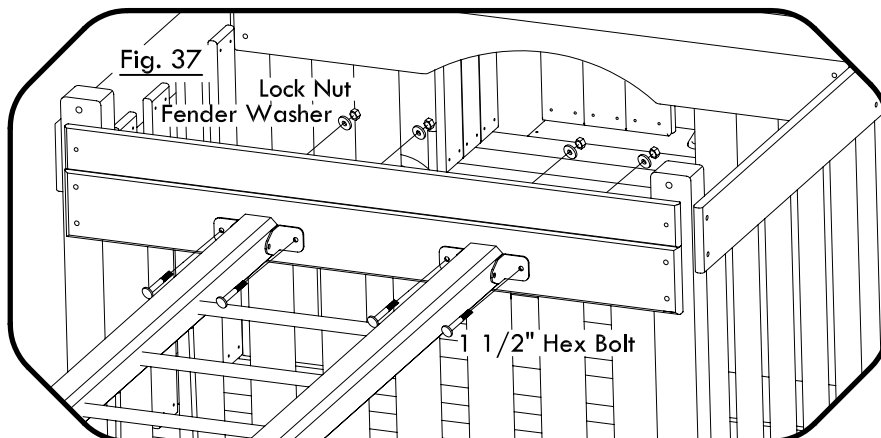
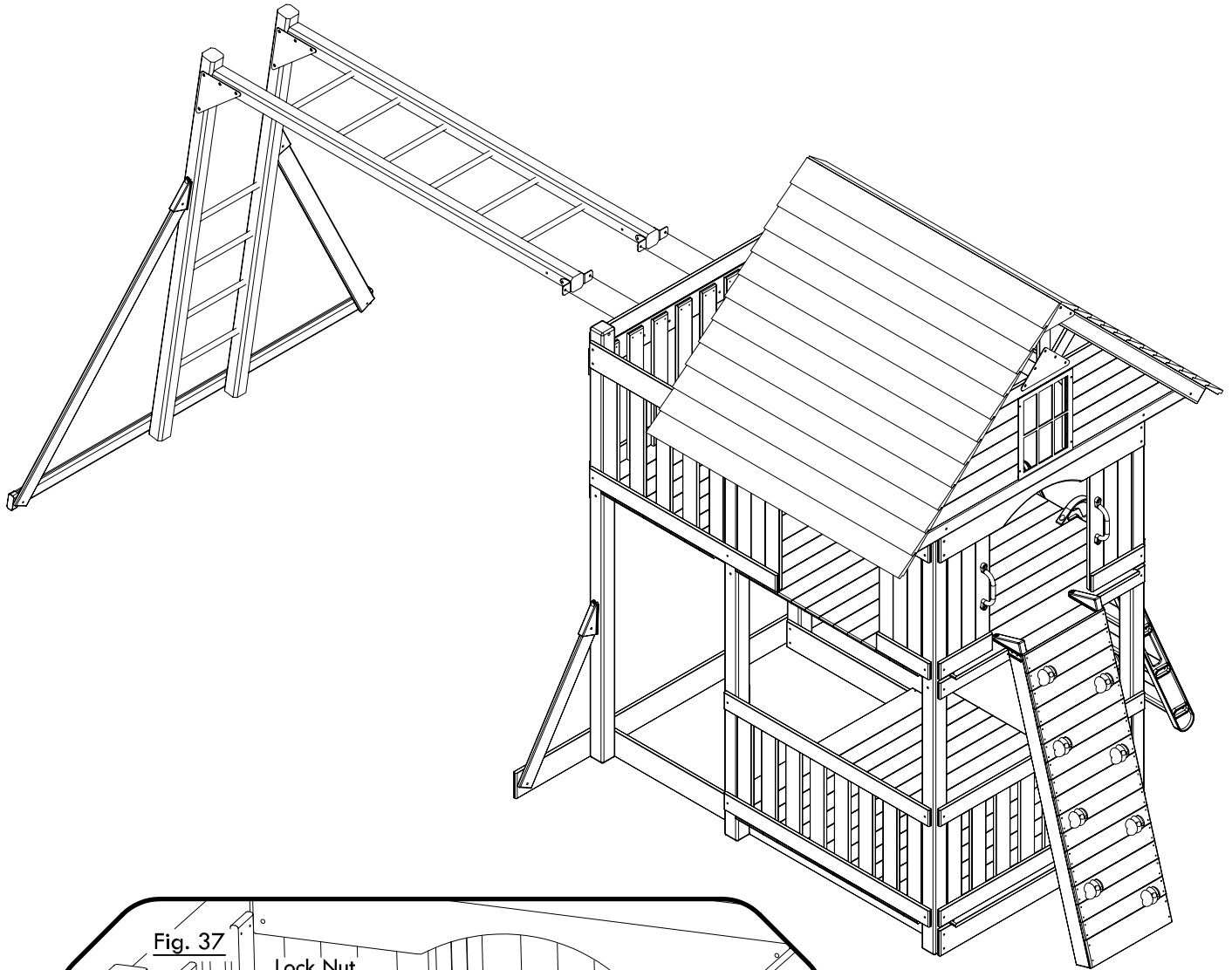
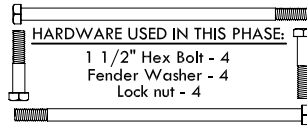
Monkey Bar Attachment

Items needed for this phase:

(1) Monkey Bar Assembly

Step 1: Monkey Bar to Fort Attachment:

Attach Monkey Bar Assembly to Monkey Bar Rail 'H' by placing a 1 1/2" hex bolt through each L-bracket, through Rail 'H' and into a fender washer and lock nut on the backside. (see Fig. 37)

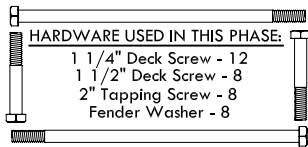


Phase 23

Picnic Table Installation

Items needed for this phase:

- (4) Wall Rails 'AB'
- (1) Picnic Table Cleat 'AK'
- (1) Picnic Seat Cleat 'AN'
- (1) Panel Assembly 'AO'
- (1) Panel Assembly 'AP'



Step 1: Picnic Table Support Attachment:

Attach Fort Rails 'AB' (picnic table supports) to the inside of Uprights shown as follows.

- a) The Top Picnic Supports will attach 28" up from the bottom of the Uprights as shown in Fig. 38 & 39 with 2" tapping screws and fender washers.
- b) The Bottom Picnic Supports will attach 15" up from the bottom of the Uprights as shown in Fig. 38 & 39 with 2" tapping screws and fender washers.

Step 2: Picnic Panel Cleat Attachment:

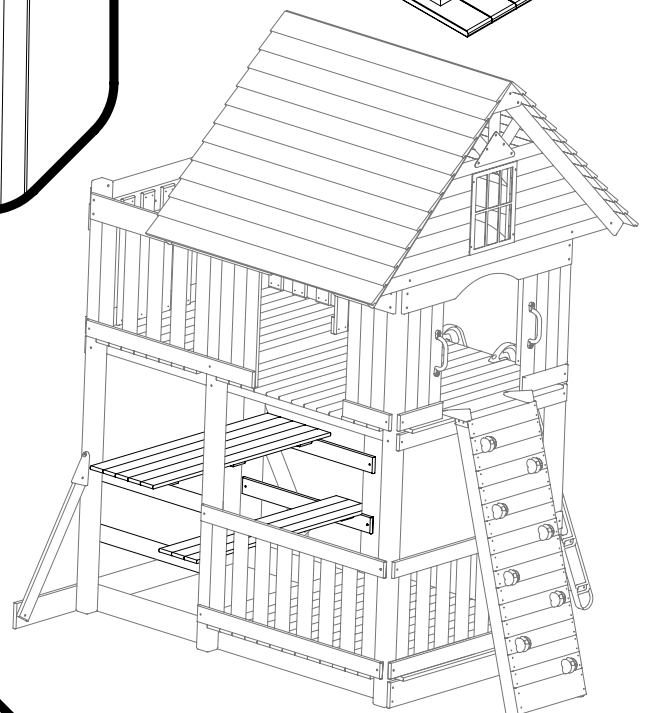
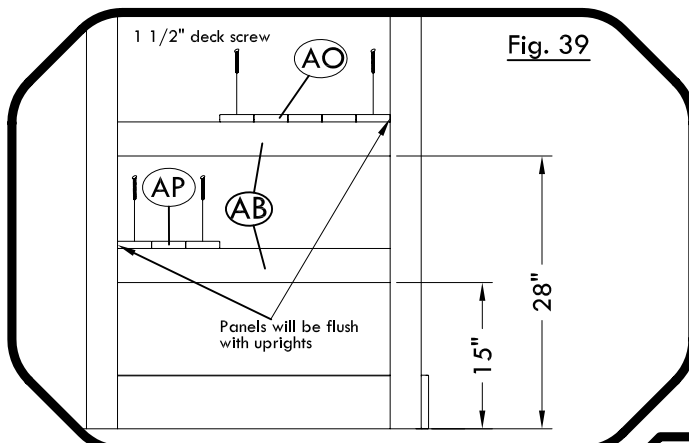
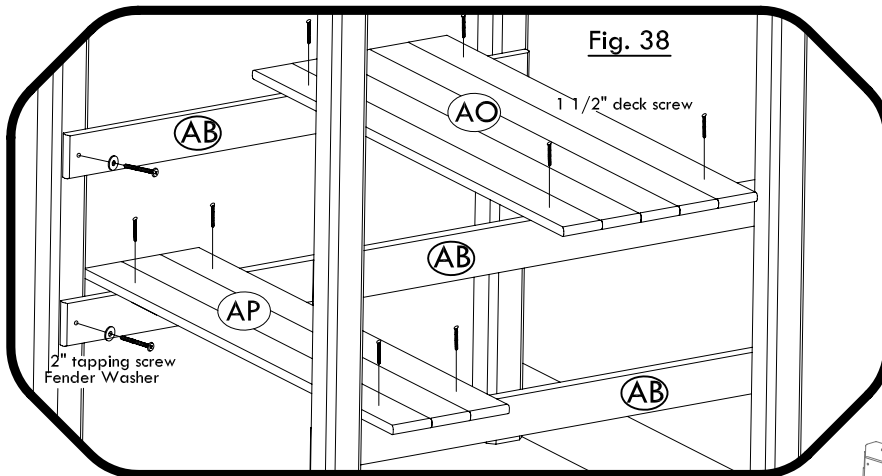
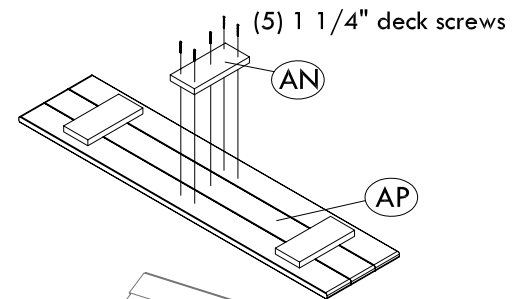
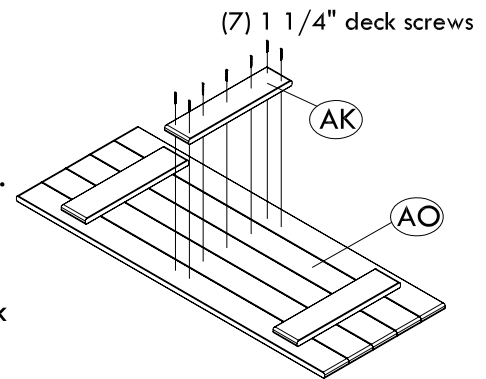
Attach Picnic Table Cleat 'AK' to the center of Board Panel 'AO' and Picnic Seat Cleat 'AN' to the center of Board Panel 'AP' with 1 1/4" deck screws as shown.

Step 3: Picnic Table Top Attachment:

Place Panel Assembly 'AO' on top of Picnic Table Supports 'AB' and attach, where shown on detail, with (4) 1 1/2" deck screws through the top of the Panel and into Supports.

Step 4: Picnic Table Seat Attachment:

Place Panel Assembly 'AP' on top of Picnic Table Supports 'AB' and attach, where shown on detail, with (4) 1 1/2" deck screws through the top of the Panel and into Supports.



Phase 24

Trapeze/Swing Attachment

Items needed for this phase:

Trapeze Bar
Trapeze Chain

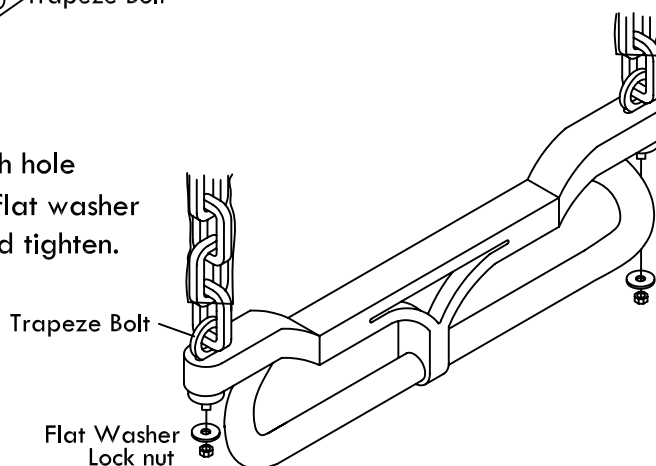


Step 1:
remove bolt from trapeze
and loop one end of chain
through bolt.

Step 2:
place bolt back through hole
on trapeze and place flat washer
and lock nut on end and tighten.

Step 3:

Attach Swings and trapeze to Swing hangers
where shown on Phase 19.



Phase 25

Slide Attachment

Items needed for this phase:

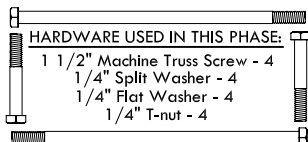
(1) Slide

Step 1: Positioning the Wave Slide:

Center the slide in the opening opposite the deck ladder.

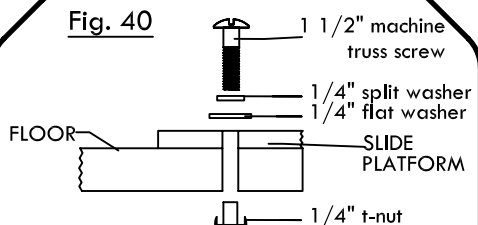
Step 2: Drilling Slide Attachment Holes:

Using a drill with a 5/16" bit, drill a hole through the indentions
on the slide and through the fort floor.



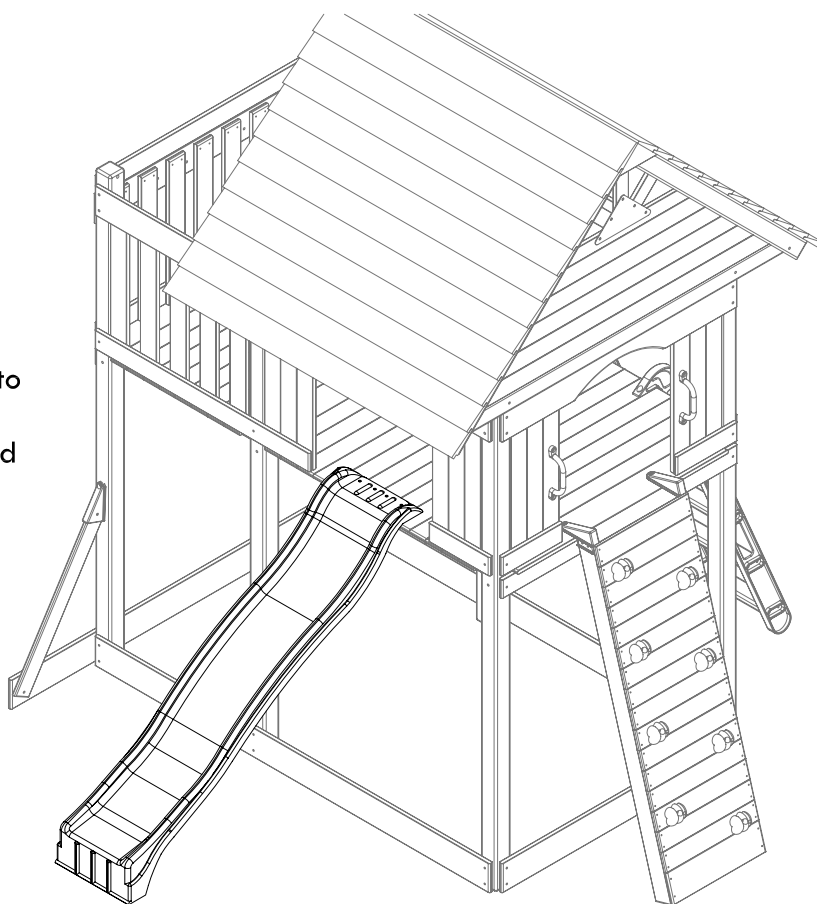
Step 3: Slide Attachment:

Insert a 1/4" T-nut under the floor into
drilled hole, and attach slide with (4)
1/4"x1 1/2" Machine truss screw and
washers as shown in Fig. 40 below.



Hammer t-nut in drilled hole from underside of
floor. Place (4) 1/4 x 1 1/2" machine truss
screw with 1/4" split & flat washer through slide
and drilled hole and into t-nut.

Secure with screwdriver.
DO NOT OVER TIGHTEN!

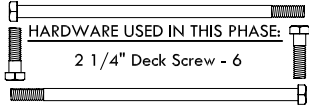


Phase 26

Anchoring

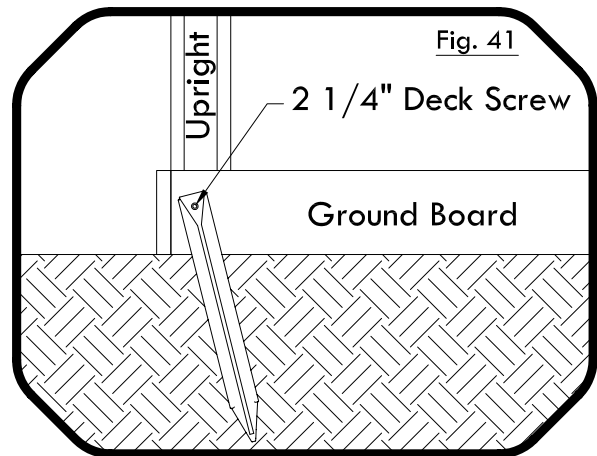
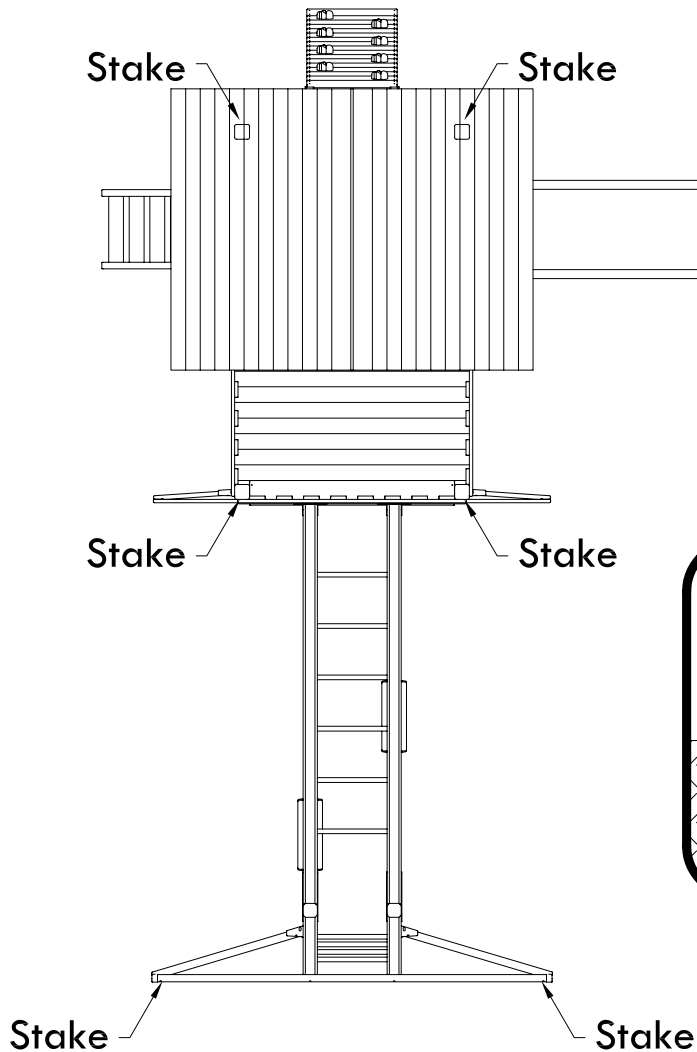
Items needed for this phase:

(6) Plastic Stakes



Step 1: Fort Anchoring:

Drive Stakes into ground against boards where shown below and attach with (1) 2 1/4" deck screw each as shown in Fig. 41.



Note: Failure to use stakes can void warranty & cause injury.

Final Step: Double check and make sure every bolt, screw and nut is tight. Make sure every board is secure. Make sure the fort is level and enjoy your playset.

Frequently Asked Questions

Below are some general questions asked by customers. Some may not apply to the playset you purchased, but others may answer some of the questions you may have about your playset.

Q: What size of play area do you recommend around the playset so my child may play safe?

A: We recommend at least a six-foot play perimeter around the playset.

Q: My swing set seems to sway or rock too much. What is wrong?

A: Rocking is caused by uneven ground or obstructions such as rocks, roots, etc. under the ground rails. These obstructions should be removed and the ground underneath leveled to prevent rocking. If the fort itself is moving, it is usually caused because the fort is not staked down. Staking is required and will stop most of the movement.

Q: The end ladder is not straight up and down. What is wrong?

A: Nothing is wrong. The end ladder does not form a 90° angle. It has an angle to it.

Q: The S-hooks for my swings won't close. What is wrong?

A: The S-hook must be on a solid foundation when trying to close. It takes quite a few strokes, but the S-hook will close.

Q: The top ladder does not have holes for the swing hanger lags. Why not?

A: The top ladder is probably installed upside-down.

Q: My wood appears to be cracking. Is that a problem?

A: No, expansion and contraction of wood due to weather changes will cause slight cracking (technically called checking) and distortion. These are natural characteristics of wood and do not affect the structural integrity of the playset.

Q: My 2x4 boards do not measure 2"x4". Why not?

A: It has been common practice in the U.S. to use the rough-cut dimension from a sawmill to describe the width and height of a particular piece of lumber. Many retailers, designers, contractors and manufactures utilize this description with a common and accepted knowledge that the actual size will vary from this description. Our sets are designed using the actual dimension. This ensures the sets will be assembled properly and be safe for the recommended use.

Q: How often should I re-stain my playset and what should I use?

A: The playset should be checked at least once a year depending on the weather. Lightly sand any rough areas and re-stain the set with a waterborne transparent stain.

Limited Warranty

Adventure Playsets Inc. insures to the original owner of our product, that the components of our set are free from defect in materials and will be warranted for one year from the date of purchase. In addition, all wooden components will be warranted against rot or insect damage for 12 Years to the original owner. All non-wood components will carry a one-year warranty only.

All defective parts that are discovered and reported in the first thirty days after purchase will be replaced at no charge to the registered customer. After thirty days of purchase shipping and handling charges for replacement warranty parts will be passed on to the consumer.

All returned goods must be approved by our customer service department. We will not accept any goods without an authorization code. Our customer service department will give out all codes. Failure to supply authorization code with shipment will void all said warranty. Our customer service department can be reached at 1-800-856-4445.

This Limited Warranty does not cover the following:

- ❑ The cost of labor required to re-install or disassemble the defective component.
- ❑ The cost of air freight
- ❑ The cost of freight after the initial 30 days from purchase.
- ❑ Cosmetic defects that do not affect the structural integrity of the play center.
- ❑ Any abnormal conditions such as vandalism, improper installation, misuse or abuse, or improper maintenance.
- ❑ Damage done by nature such as wind, lightning, severe weather, etc...
- ❑ Natural defects of wood such as warping checking or any other physical properties of wood that do not present a hazard.
- ❑ Damage done to the set caused by failure to follow maintenance instructions. (refer to page 7)
- ❑ Floor models, Display Units, Clearance Items or any other unit purchased from another individual making you the 2nd owner, are not covered by the limited warranty.

Adventure Playsets products have been carefully designed to insure your child's safety. Any modifications to your playsystem could result in serious injury as well as void all warranties.

Our playsets are designed for Residential use only, for children between the ages of 3 and 10. Commercial use such as nurseries (including home/residential childcare), parks or schools, voids all warranties and liabilities.

Warranty claim procedure

If you are confident that your playsystem has been installed and maintained properly, and you have a warranty claim, proceed with the following steps:

1. We will need copy of your proof of purchase (Vendor sales receipt only.)
2. We require a brief written description of the warranty issue.
3. Photos of warranted parts and of the entire play system.

If **any** of the above steps are not completed, there may be delays in the completion of your claim, or possibly warranty cancellation.

Mail information to:

**Adventure Playsets
14201 I-27
Amarillo, Texas
79119**

or email at

custservice@adventureplaysets.com

Our customer service department will review the claim and make contact with the customer by mail or by phone. The customer will only pay for shipping and handling to and from factory if warranty is approved.

1-800-856-4445

Service department hours Monday thru Friday 9am to 5pm

Saturday 9am to 2pm (During Season)

Central standard time

Customer Registration Card

Name: _____

Address: _____

City: _____ State: _____ Zip: _____

Home Phone: _____

Date of Purchase: _____ Date Stamped on Box: _____

Vendor Name: _____

City: _____ State: _____ Zip: _____

Unit Model: 1-AP047-07 Unit Name: The Endeavor Wooden Playcenter - 2007

Please check the boxes below:

How old are you?

☐ 18-30

☐ 31-43

☐ 44-56

☐ Older than 56

How would you rate the quality of our product?

☐ Above Average

☐ Average

☐ Fair

☐ Poor

How would you rate the ease of assembly of our product?

☐ Above Average

☐ Average

☐ Fair

☐ Poor

How would you rate our instructions?

☐ Above Average

☐ Average

☐ Fair

☐ Poor

Would you recommend our product to friends & family?

☐ Yes

☐ No

How old are your children?

☐ 3-4

☐ 5-6

☐ 7-8

☐ 9-10

Where did you hear about us?

☐ Friend

☐ Store Display

☐ Advertisement

☐ Internet

Comments: _____



Customer Registration Card

**Do not forget to send in your registration card to the factory.
This card will validate your time of purchase for warranty items.**

Fold here

**Place
stamp
here**

**Adventure Playsets
14201 I-27
Amarillo Texas, 79119**